

magicolor[®] 330

Parts Manual

1750049-005A

MINOLTA
QMS

Parts List**Contents**

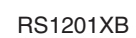
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Parts List

Using the Parts List

1. The numbers shown in each illustration correspond to the parts list number for that illustration.
2. Throughout this manual, parts are identified by the prefix “PL”, followed by a number, a decimal point, and another number. For example, PL3.12 means the part is item 12 of parts list 3.
3. The capital letters “C”, “E”, “KL”, and “S” shown in an illustration stand for C-ring, E-ring, Clamp, and Screw, respectively.
4. A shaded triangle $\triangle$ in an illustration indicates the item is part of an assembly.
5. The notation “**with X~Y**” following a part name indicates an assembly that is made up of components X through Y. For example, “1 (with 2~4)” means part 1 consists of part 2, part 3, and part 4.
6. An asterisk * following a part name indicates the page contains a note about this part.
7. The notation “**J1 $\leftrightarrow$ J2 and P2**” is attached to a wire harness. It indicates that connector jack 1 is attached to one end of the wire harness and connector jack 2 is attached to the other end that is plugged into plug 2.

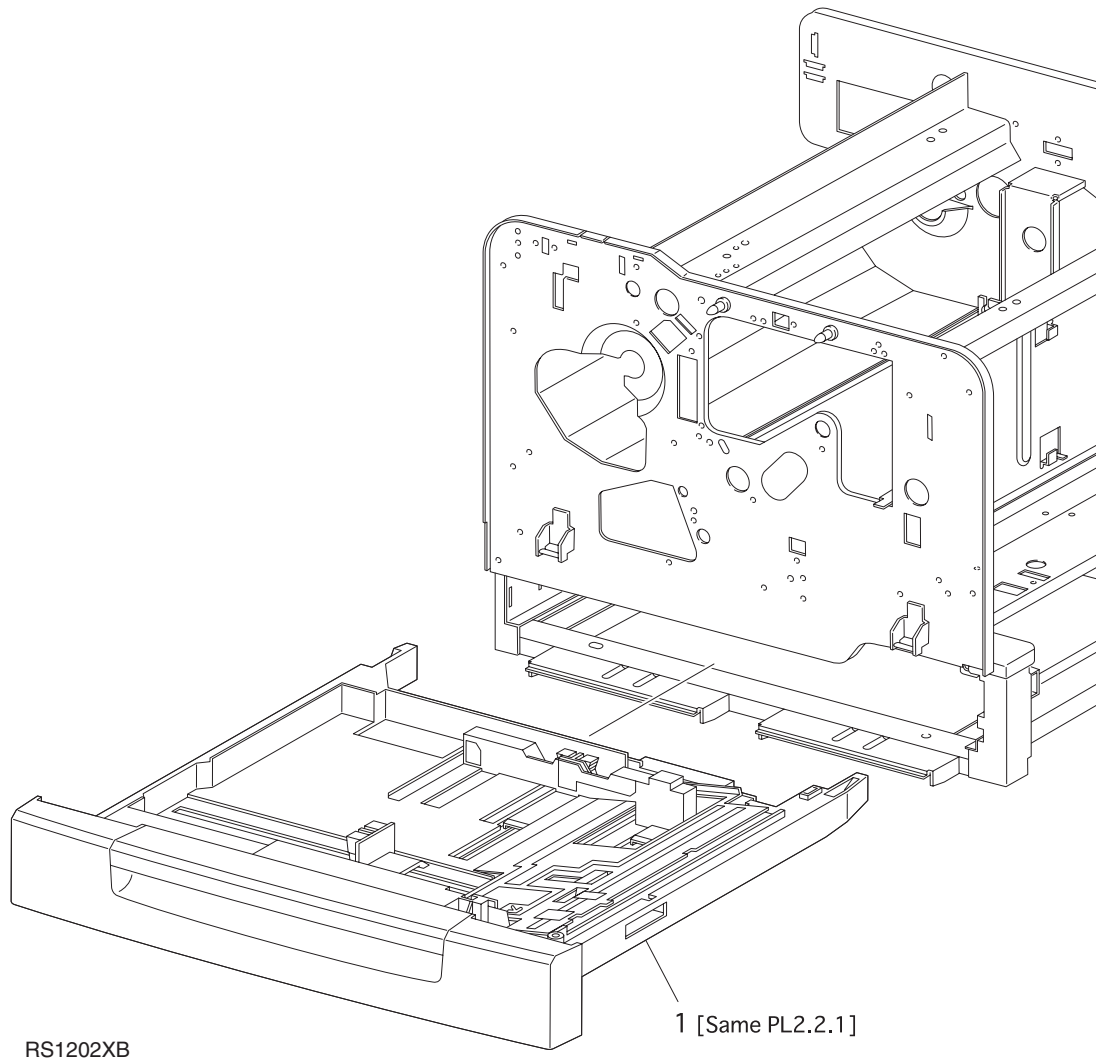
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PL1.1 Cover

1. FRONT COVER ASSEMBLY (with 2, 3, and 9).....	P/N 865600K69100
2. FRONT COVER SUB ASSEMBLY	N/A
3. COVER SUPPORT	N/A
4. HINGE PLATE.....	N/A
5. FRONT LOWER COVER	P/N 865048E52290
9. SUPPORT WASHER.....	N/A
10. INNER COVER ASSY (with 11~13)	P/N 865048K76171
11. INNER COVER.....	N/A
12. ROTARY LATCH LEVER.....	P/N 865600K69091
13. ROTARY LATCH SPRING	N/A
20. TOP COVER ASSEMBLY (with 21 and 22).....	P/N 865802K04720
21. TOP COVER	N/A
22. STOPPER COVER.....	P/N 865048E49530
30. REAR COVER ASSEMBLY (with 31 and 32).....	P/N 865600K69112
31. REAR COVER	N/A
32. FILTER ASSEMBLY	P/N 865053K91391
33. O/H COVER.....	P/N 865048E52301
40. LEFT LOWER COVER	P/N 865048E49570
50. RIGHT COVER ASSEMBLY	P/N 865048K40705
51. SCREW CAP.....	N/A
60. OPERATION PANEL	P/N 865048K70442

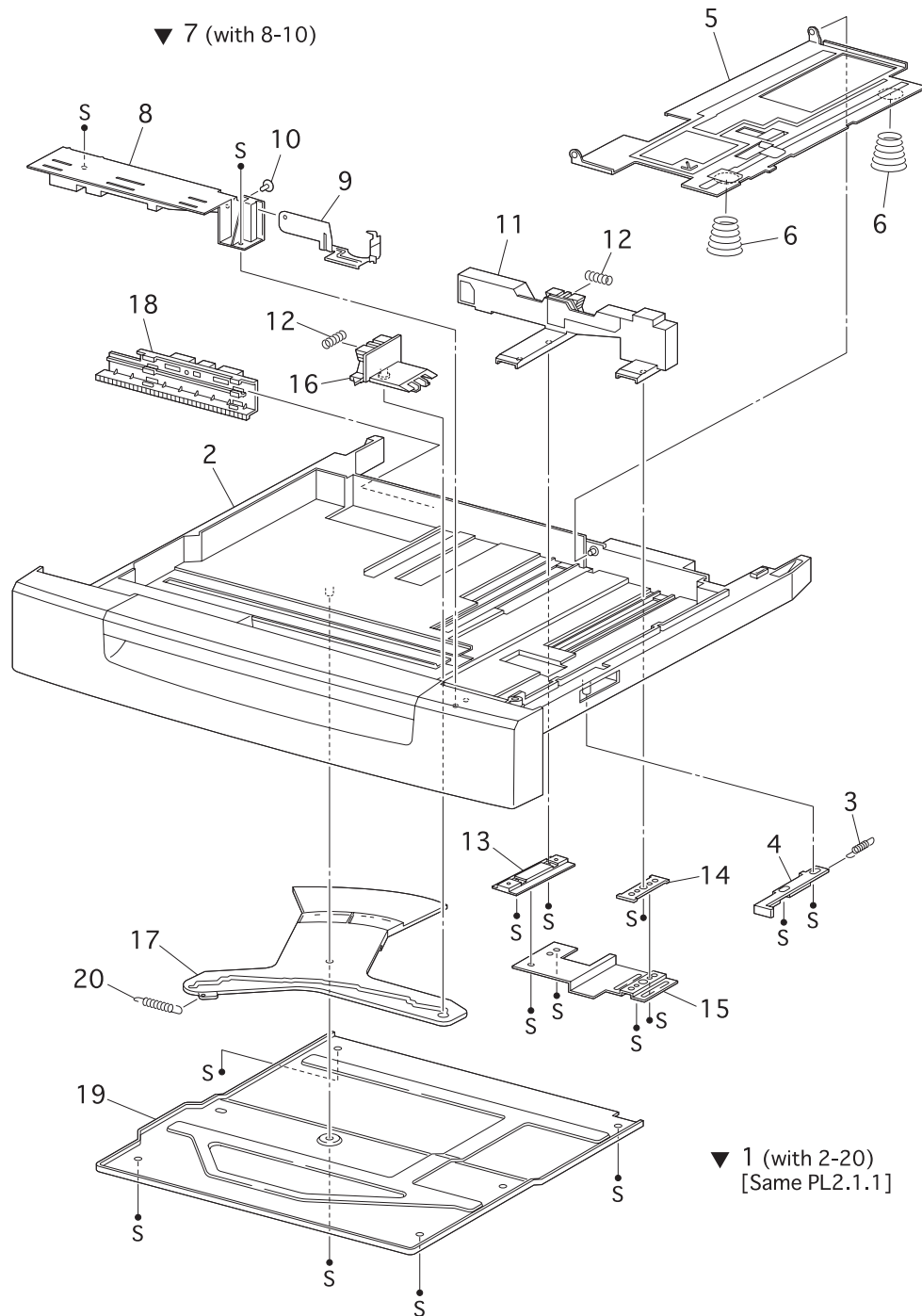
PL2.1 Paper Tray I



PL2.1 Paper Tray I

- 1. UNIVERSAL CASSETTE (Standard Tray, same as PL2.2.1)..... P/N 1710317-001
- 1. OVERSIZE CASSETTE P/N 1710318-001
- 1. OVERHEAD PROJECTION (OHP) CASSETTE P/N 1710319-001

PL2.2 Paper Tray II

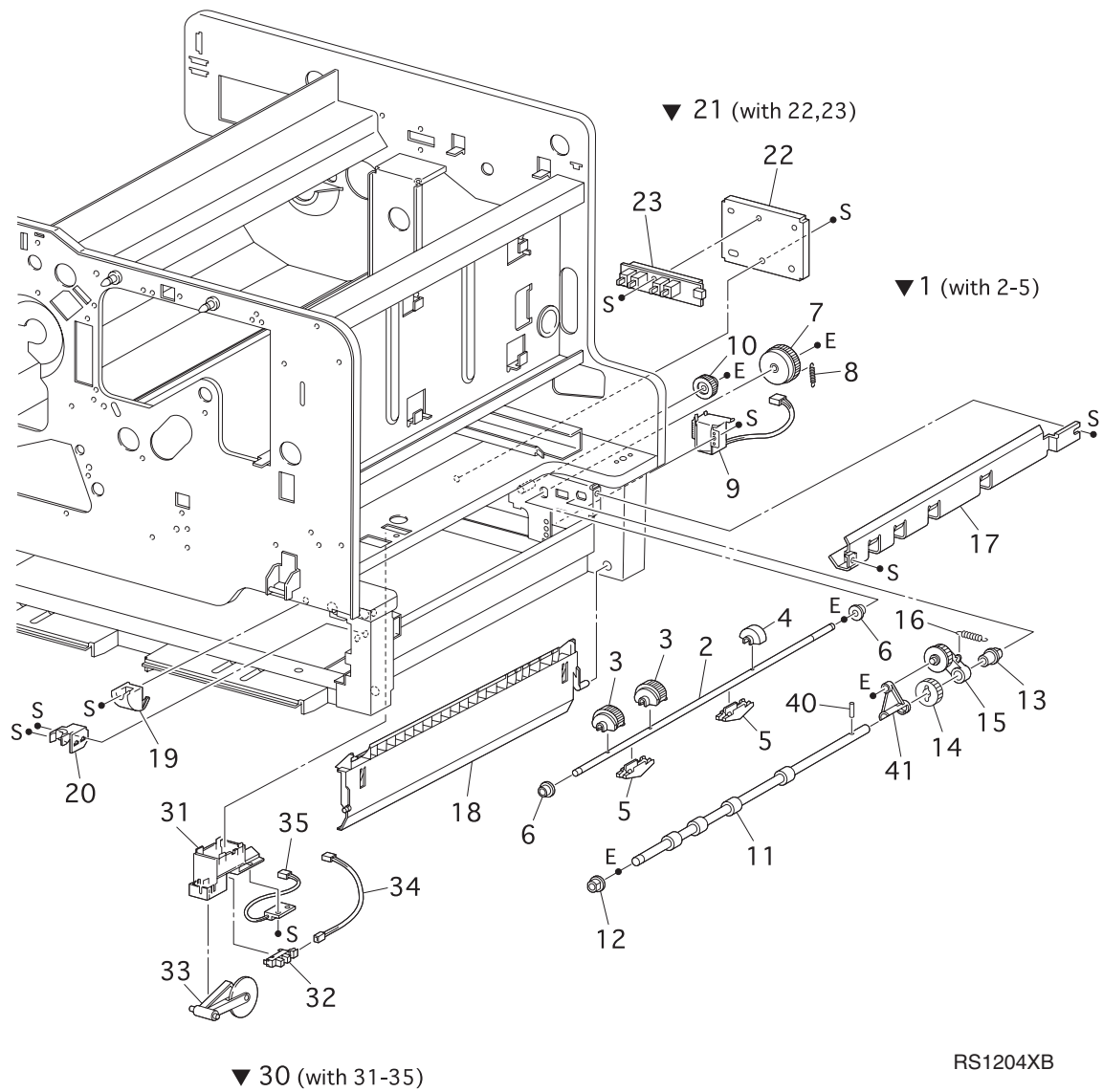


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PL2.2 Paper Tray II

1. UNIVERSAL CASSETTE (with 2~20) (Standard Tray, same as PL2.1.1).....P/N 1710317-001
2. TRAY HOUSING
3. PLATE LINK SPRING
4. PLATE LINK
5. BOTTOM PLATE ASSEMBLY
6. TRAY N/F SPRING
7. FRONT GUIDE ASSY (with 8~10)
8. FRONT GUIDE
9. FRONT SNUBBER
10. SNUBBER STOPPER
11. REAR GUIDE ASSEMBLY
12. GUIDE SPRING
13. REAR GUIDE PLATE L
14. REAR GUIDE PLATE R
15. LOCK PLATE
16. END GUIDE
17. SECTOR GEAR
18. TRAY SIZE ACTUATOR
19. TRAY BOTTOM COVER
20. SECTOR GEAR SPRING

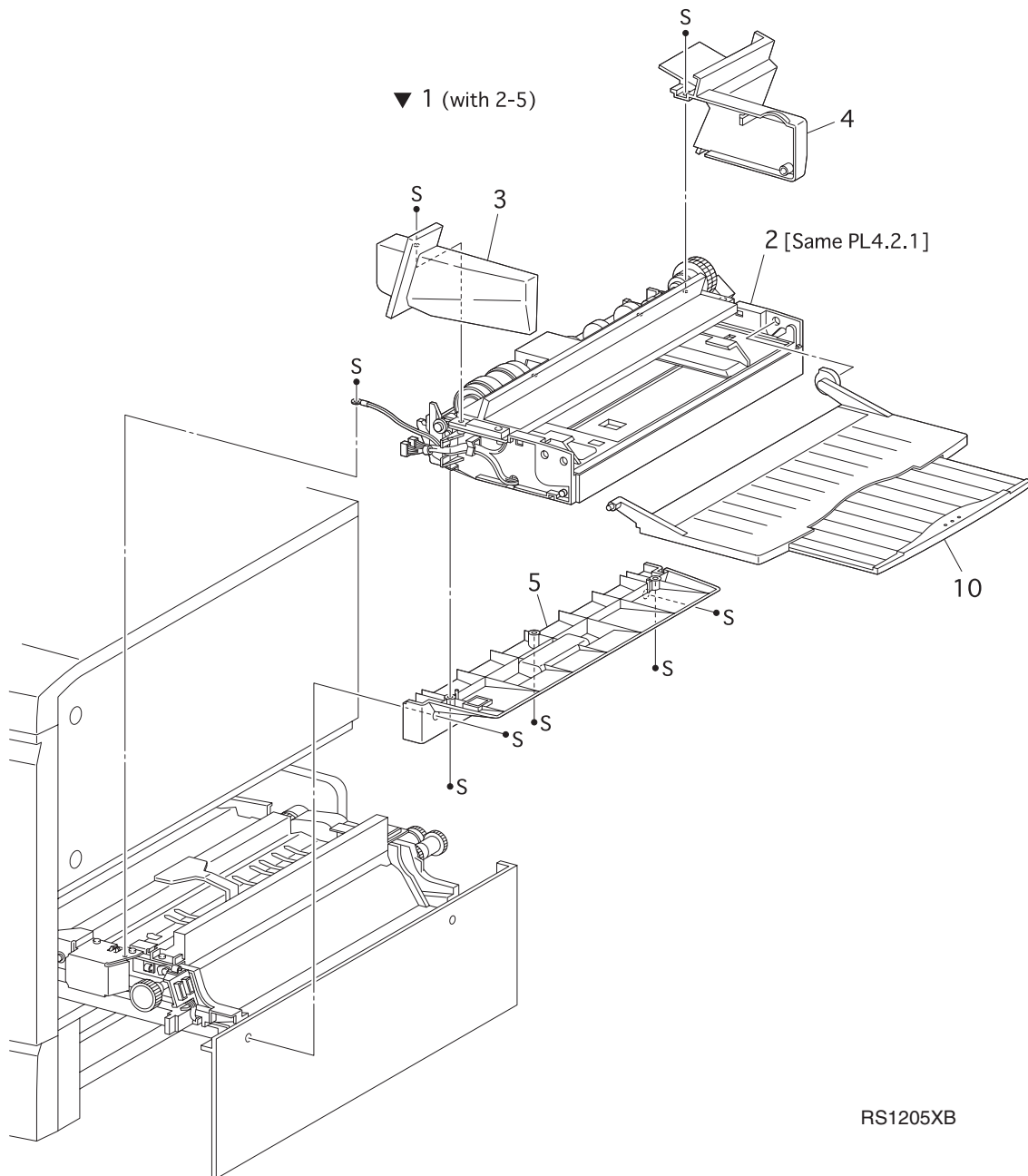
PL3.1 Paper Feeder



PL3.1 Paper Feeder

1. FEED ROLL ASSEMBLY (with 2~5).....	P/N 865048E52290
2. FEED SHAFT	N/A
3. FEED ROLL	P/N 865600K73770
4. FEED CORE ROLL	N/A
5. FEED ROLL GUIDE	N/A
6. FEED BEARING.....	P/N 865013E80210
7. FEED GEAR	P/N 865007E38620
8. FEED SPRING	P/N 865009E71750
9. FEED SOLENOID	P/N 865121E84500
10. FEED IDLER GEAR.....	N/A
11. TURN ROLL ASSEMBLY (WITH 12-15, & 41-42)	P/N 865600K68591
12. TURN FRONT BEARING.....	N/A
13. TURN REAR BEARING	N/A
14. TURN GEAR.....	N/A
15. TURN ARM ASSEMBLY	N/A
16. TURN ARM SPRING	N/A
17. TURN CHUTE.....	N/A
18. TURN IN CHUTE	P/N 865054E06750
19. FEED SHAFT GUIDE.....	N/A
20. TRAY STOPPER.....	P/N 865003E37250
21. SIZE BRACKET ASSEMBLY (with 22 and 23).....	N/A
22. SIZE SWITCH BRACKET	N/A
23. SIZE SWITCH ASSEMBLY	P/N 865110K07770
30. TRAY N/P SENSOR ASSEMBLY (with 31~35)	P/N 865015K21292
31. TRAY N/P BRACKET.....	N/A
32. TRAY NO PAPER SENSOR.....	N/A
33. TRAY N/P ACTUATOR	N/A
34. TRAY N/P HARNESS	N/A
35. LOW PAPER SENSOR (factory installed option)	N/A
40. TURN GEAR PIN	N/A
41. TURN ARM SUPPORT	N/A

PL4.1 Multi Sheet Inserter I (MSI)

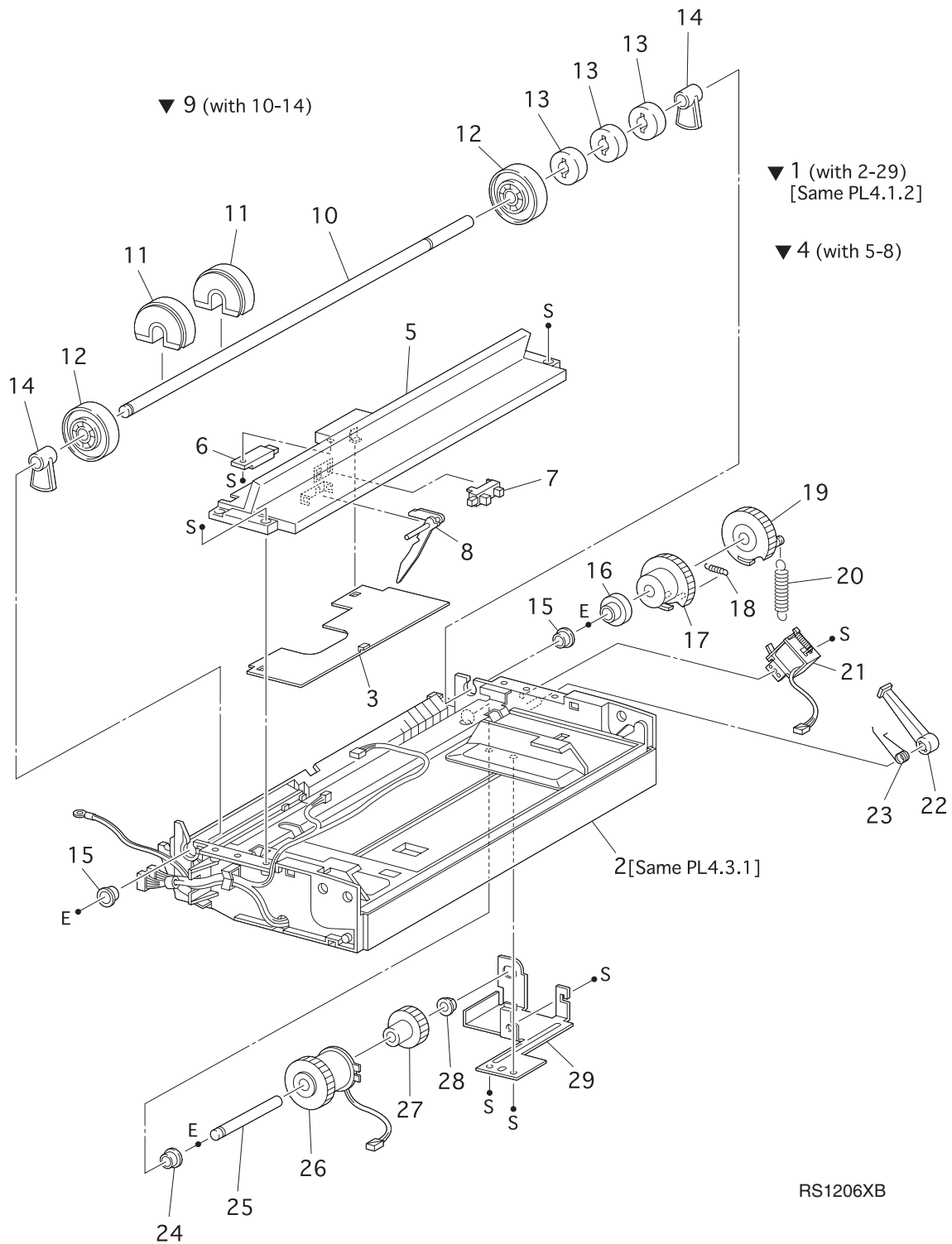


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PL4.1 Multi Sheet Inserter I (MSI)

- 1. MSI ASSEMBLY (with 2~5)P/N 865600K70231
- 2. MSI FRAME ASSEMBLY (same as PL4.2.1).....P/N 865600K70231
- 3. MSI FRONT COVERP/N 865048E48450
- 4. MSI REAR COVERP/N 865048E48462
- 5. MSI HOLDERP/N 865019E32251
- 10. MSI TRAY ASSEMBLYP/N 865050K36351

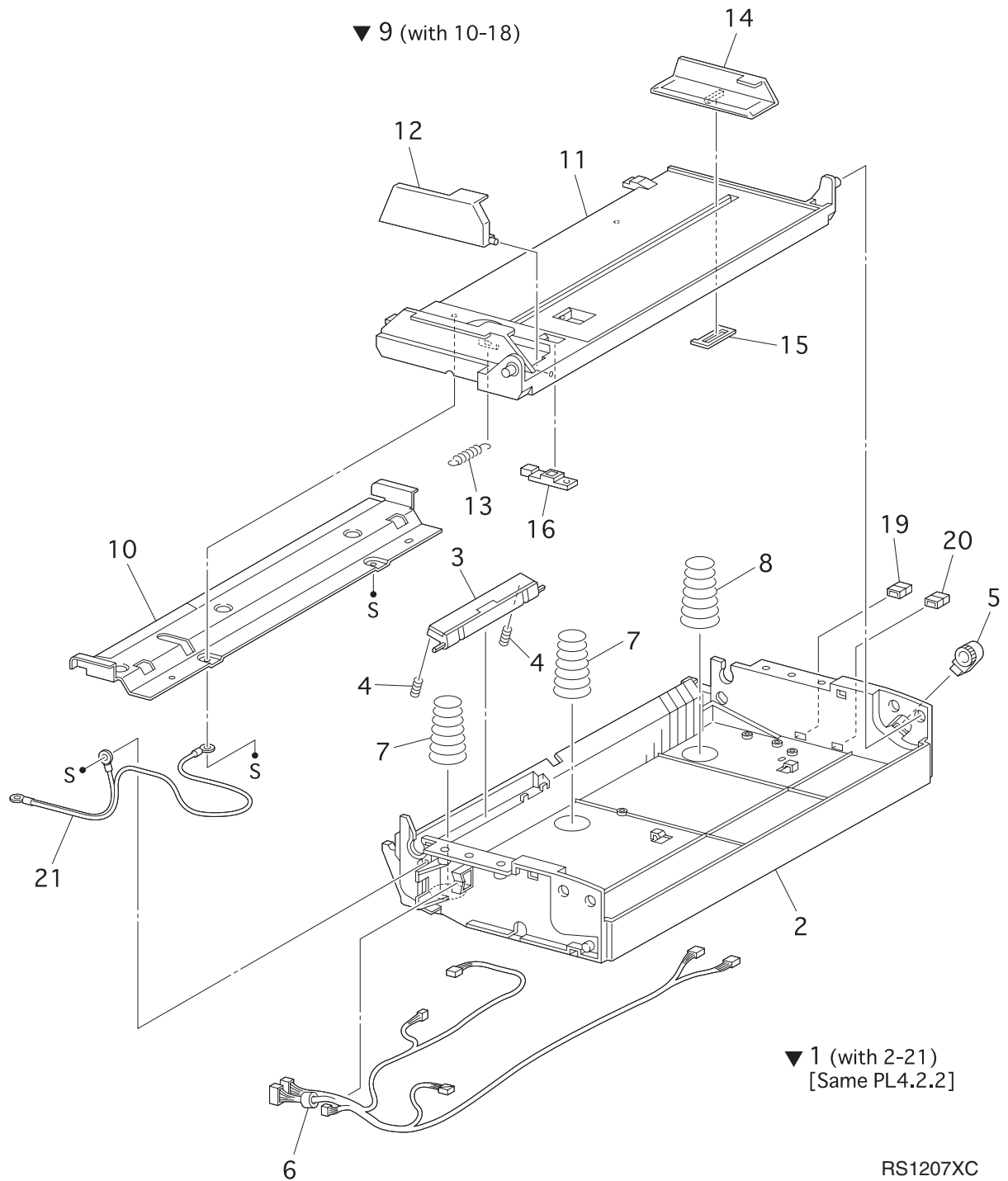
PL4.2 Multi Sheet Inserter II (MSI)



PL4.2 Multi Sheet Inserter II (MSI)

1. MSI FRAME ASSEMBLY (with 2~29) (same as PL 4.1.2).....	P/N 865600K70230
2. MSI SUB ASSEMBLY	N/A
3. MSI HARNESS COVER	N/A
4. MSI TOP COVER ASSEMBLY (with 5~8)	N/A
5. MSI TOP COVER	N/A
6. MSI EDGE SENSOR	P/N 865130E82650
7. MSI SHORT N/P SENSOR	P/N 865130E81970
8. MSI N/P ACTUATOR.....	P/N 865120E11971
9. MSI ROLL ASSEMBLY (with 10~14).....	P/N 865600K73780
10. PICK UP SHAFT	N/A
11. PICK UP ROLL	N/A
12. FRONT CORE ROLL	N/A
13. REAR CORE ROLL	N/A
14. PICK UP CAM.....	N/A
15. MSI BEARING	N/A
16. LEVER STOPPER	N/A
17. PICK UP CAM GEAR	P/N 865007E40320
18. CAM GEAR SPRING	P/N 865009E64291
19. PICK UP GEAR	P/N 865007E40310
20. PICK UP SPRING	P/N 865809E07171
21. PICK UP SOLENOID	P/N 865121K88130
22. GEAR LEVER.....	N/A
23. GEAR LEVER SPRING	N/A
24. MSI FRONT BEARING	N/A
25. MSI SHAFT	N/A
26. MSI CLUTCH	P/N 865121E84690
27. MSI GEAR	P/N 865007E45760
28. MSI REAR BEARING.....	N/A
29. CLUTCH BRACKET.....	N/A

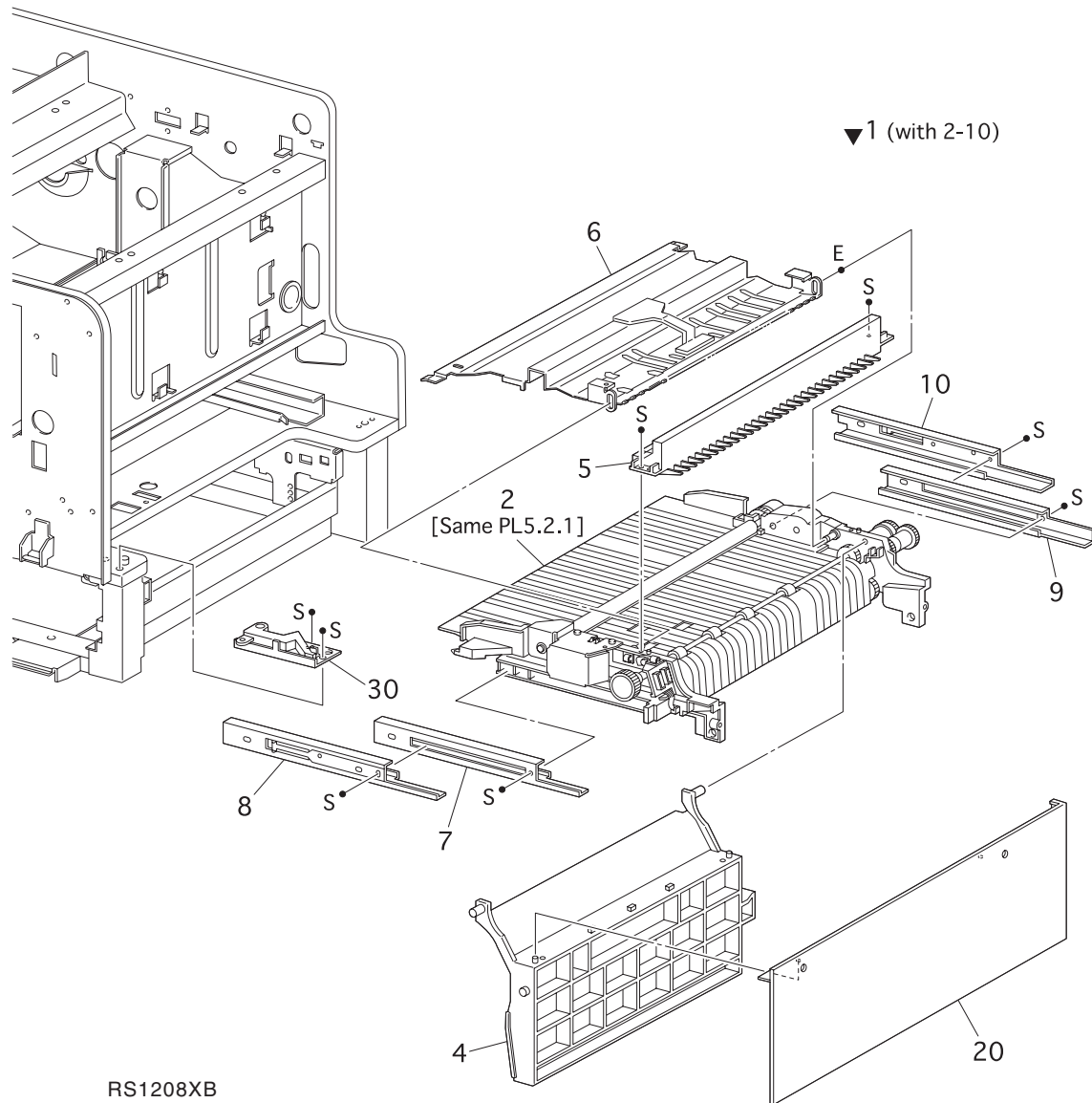
PL4.3 Multi Sheet Inserter III (MSI)



PL4.3 Multi Sheet Inserter III (MSI)

1. MSI SUB ASSEMBLY (with 2~21)	P/N 865600K70230
2. MSI FRAME	N/A
3. RETARD PAD ASSEMBLY	P/N 865600K68760
4. RETARD SPRING	N/A
5. OIL DAMPER GEAR	N/A
6. MSI HARNESS ASSEMBLY	N/A
7. MSI N/F FRONT SPRING	N/A
8. MSI N/F REAR SPRING	N/A
9. MSI BOTTOM ASSEMBLY (with 10~18)	N/A
10. MSI BOTTOM PLATEN/A	N/A
11. MSI BASE TRAY	N/A
12. MSI FRONT GUIDE	N/A
13. MSI GUIDE SPRING	N/A
14. MSI REAR GUIDE	N/A
15. GUIDE BLOCK	N/A
16. MSI LONG N/P SENSOR	N/A
19. CONNECTOR-2PW	N/A
20. CONNECTOR-2PB	N/A
21. MSI EARTH WIRE	N/A

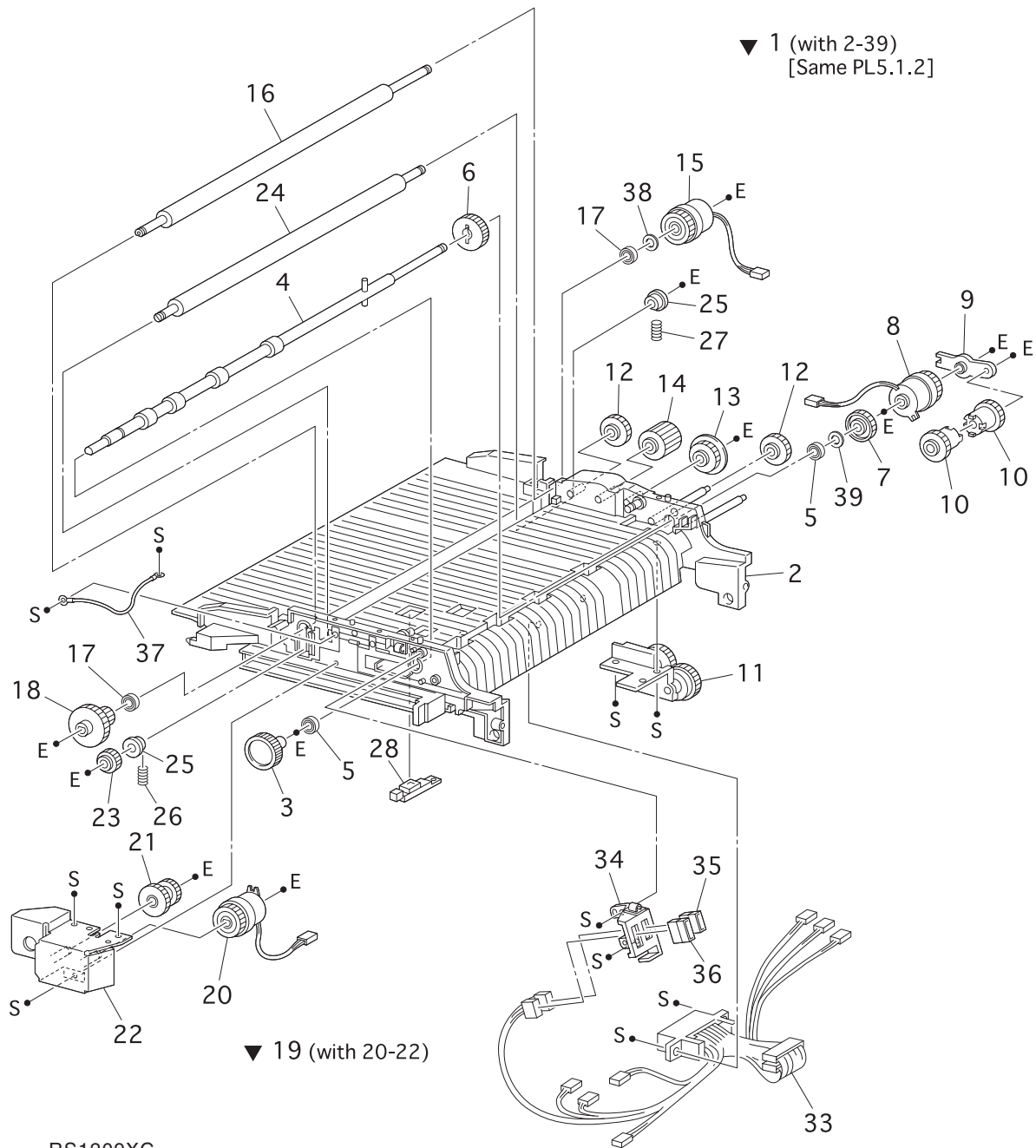
PL5.1 Paper Transportation I



PL5.1 Paper Transportation I

1. MAIN P/H ASSEMBLY (with 2~10)	N/A
2. MAIN P/H SUB ASSEMBLY (Same as PL 5.2.1)	N/A
4. P/H TURN CHUTE ASSEMBLY	P/N 865054K06742
5. PRE-REGISTRATION CHUTE ASSEMBLY	N/A
6. REGISTRATION CHUTE ASSEMBLY	N/A
7. P/H FRONT RAIL-S	N/A
8. P/H FRONT RAIL-L	N/A
9. P/H REAR RAIL-S	N/A
10. P/H REAR RAIL-L	N/A
20. MAIN P/H COVER	N/A
30. LATCH ARM ASSEMBLY	P/N 865031K92400

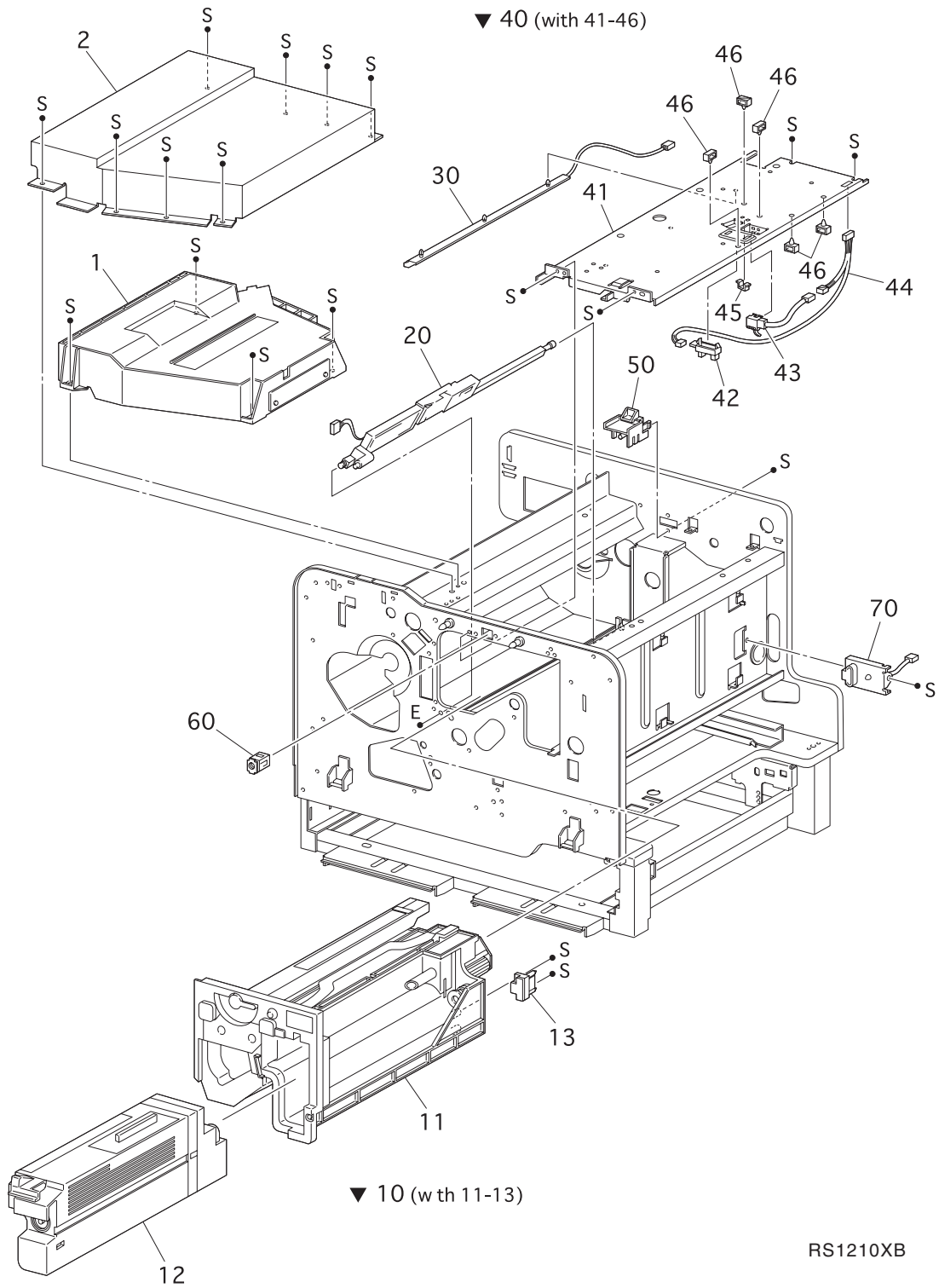
PL5.2 Paper Transportation II



PL5.2 Paper Transportation II

1. MAIN P/H SUB ASSEMBLY (with 2~39) - (Same as PL 5.1.2).....	N/A
2. P/H FRAME ASSEMBLY	N/A
3. PRE-REGISTRATION KNOB ASSEMBLY	P/N 865003E37710
4. PRE-REGISTRATION ROLL ASSEMBLY	P/N 865059K04760
5. PRE-REGISTRATION BEARING	N/A
6. PRE-REGISTRATION GEAR 2	N/A
7. TURN IDLER GEAR.....	N/A
8. PRE-REGISTRATION CLUTCH	P/N 865121K16830
9. PRE-REGISTRATION SUPPORT.....	N/A
10. PRE-REGISTRATION GEAR 1	N/A
11. PRE-RREGISTRATION GEAR ASSEMBLY	N/A
12. PRE-REGISTRATION GEAR 3	N/A
13. PRE-RREGISTRATION GEAR 5	N/A
14. PRE-REGISTRATION GEAR 6	N/A
15. REGISTRATION CLUTCH	P/N 865121K12410
16. REGISTRATION METAL ROLL	N/A
17. REGISTRATION UPPER BEARING	N/A
18. REGISTRATION OUT GEAR	N/A
19. REGISTRATION BRAKE ASSEMBLY (with 20~22)	N/A
20. REGISTRATION BRAKE CLUTCH	N/A
21. REGISTRATION BRAKE GEAR	N/A
22. REGISTRATION BRAKE BRACKET	N/A
23. REGISTRATION GEAR	N/A
24. REGISTRATION RUBBER ROLL	P/N 865059K04770
25. REGISTRATION LOWER BEARING	N/A
26. REGISTRATION FRONT SPRING	P/N 865600K68610
27. REGISTRATION REAR SPRING	N/A
28. REGISTRATION SENSOR	N/A
33. REGISTRATION HARNESS ASSEMBLY	N/A
34. MSI OUT HOLDER	N/A
35. CONNECTOR-6PW	N/A
36. CONNECTOR-7PW	N/A
37. REGISTRATION EARTH WIRE	N/A
38. REGISTRATION SPACER	N/A
39. PRE-REGISTRATION SPACER	N/A

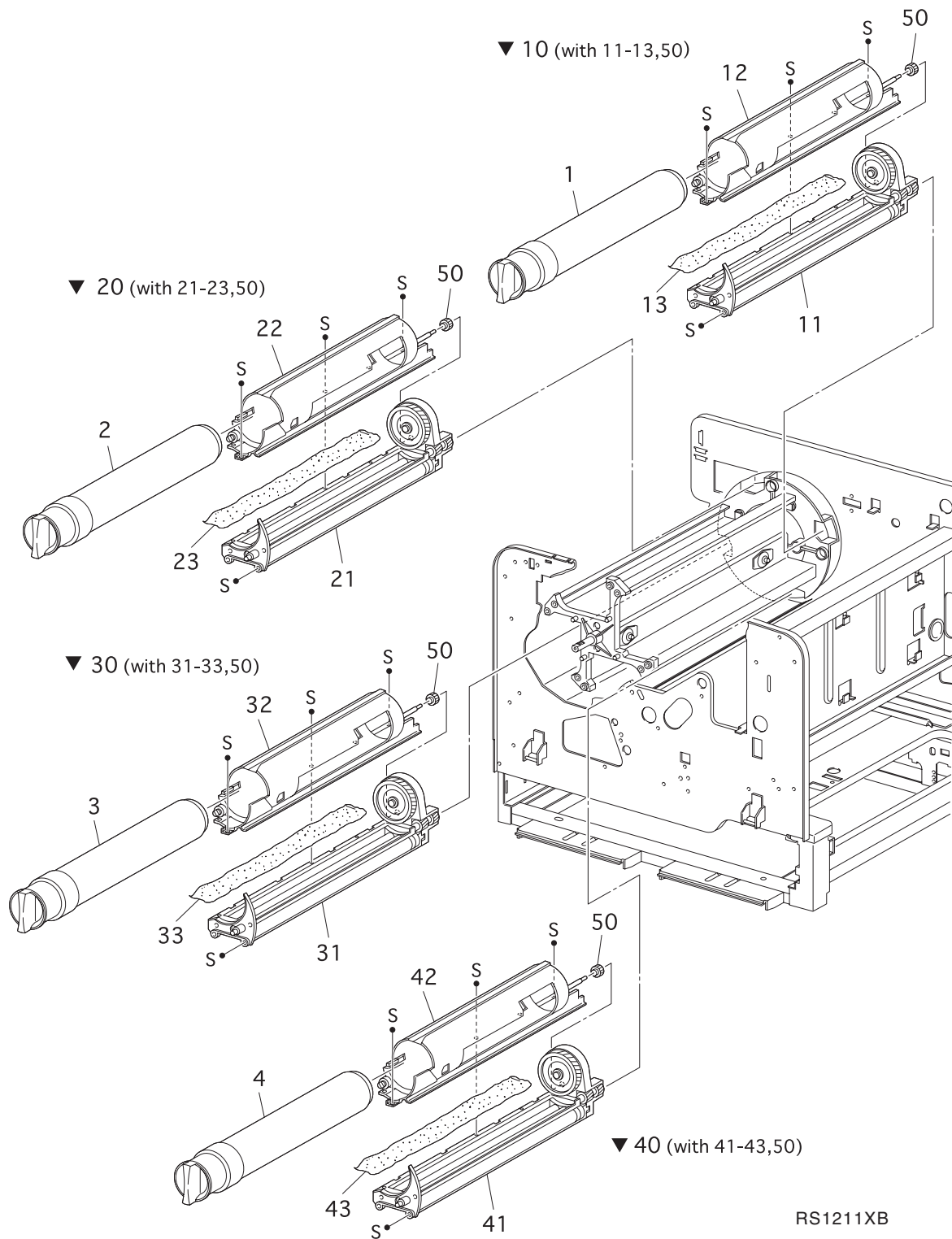
PL6.1 Xerographics



PL6.1 Xerographics

1. ROS ASSEMBLY	P/N 865062K98331
2. ROS COVER	N/A
3. ROS PLATE	N/A
10. DRUM CARTRIDGE (with 11 ~ 13)	P/N 1710323-001
11. XEROGRAPHIC CARTRIDGE	N/A
12. WASTE TONER BOX	P/N 1710324-001
13. CRUM ASSEMBLY (factory installed option)	N/A
20. ADC SENSOR ASSEMBLY	P/N 865130K86322
30. ERASE LAMP ASSEMBLY	P/N 865122K92440
40. XL RAIL ASSEMBLY (with 41~46).....	N/A
41. XL RAIL.....	N/A
42. WASTE TONER SENSOR	P/N 865130E91010
43. TONER BOX SENSOR	P/N 865130E82980
44. TONER BOX HARNESS	N/A
45. RAIL CLAMP-1	N/A
46. RAIL CLAMP-2	N/A
50. BCR CONNECTOR ASSEMBLY	P/N 865600K68620
60. RECEPTACLE ASSEMBLY	N/A
70. CRUM CONNECTOR ASSEMBLY (factory installed option)	P/N 865113K81450

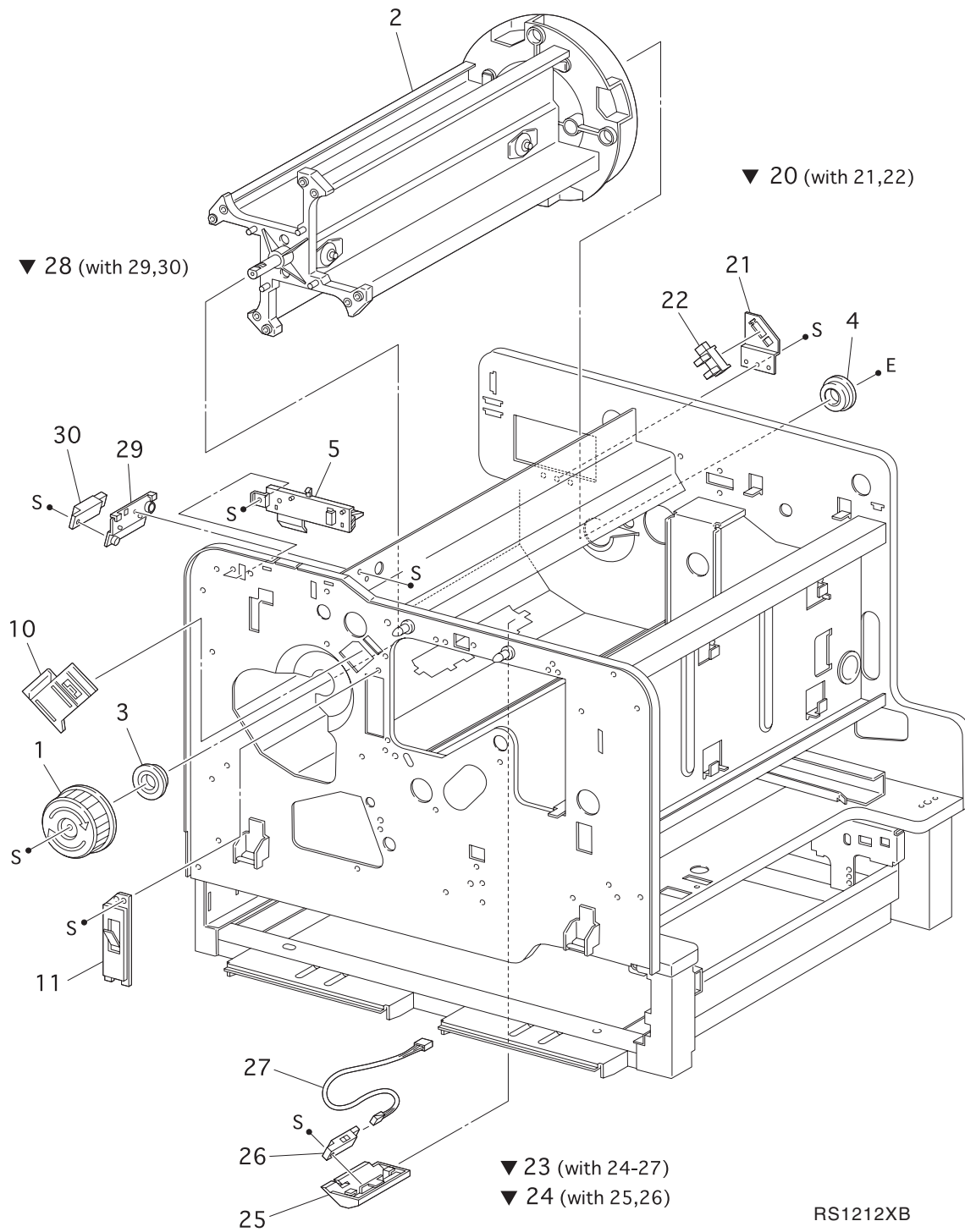
PL7.1 Development I



PL7.1 Development I

1. TONER CARTRIDGE Y	P/N 1710322-033
2. TONER CARTRIDGE M.....	P/N 1710322-004
3. TONER CARTRIDGE C.....	P/N 1710322-002
4. TONER CARTRIDGE BK.....	P/N 1710322-001
10. DEVELOPER ASSEMBLY Y (with 11~13, and 50)	P/N 865600K69892
11. DEVELOPER LOWER ASSEMBLY Y	N/A
12. DEVELOPER UPPER ASSEMBLY Y.....	N/A
13. DEVELOPER Y	N/A
20. DEVELOPER ASSEMBLY M (with 21~23, and 50)	P/N 865600K69902
21. DEVELOPER LOWER ASSEMBLY M	N/A
22. DEVELOPER UPPER ASSEMBLY M.....	N/A
23. DEVELOPER M	N/A
30. DEVELOPER ASSEMBLY C (with 31~33, and 50).....	P/N 865600K69912
31. DEVELOPER LOWER ASSEMBLY C	N/A
32. DEVELOPER UPPER ASSEMBLY C.....	N/A
33. DEVELOPER C	N/A
40. DEVELOPER ASSEMBLY BK (with 41~43, and 50).....	P/N 865600K69882
41. DEVELOPER LOWER ASSEMBLY BK	N/A
42. DEVELOPER UPPER ASSEMBLY BK	N/A
43. DEVELOPER BK	N/A
50. AUGER DISPENSE GEAR.....	N/A

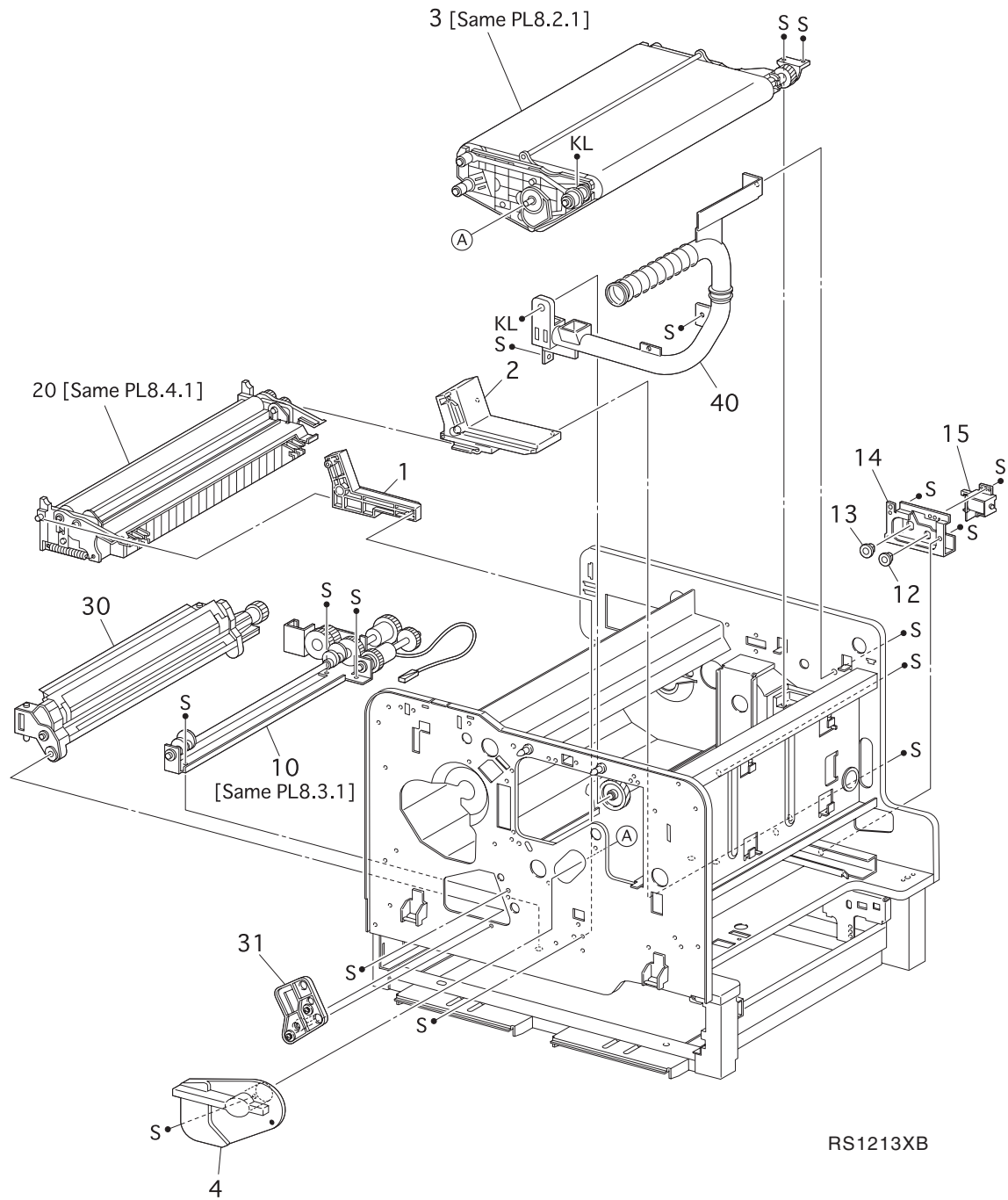
PL7.2 Development II



PL7.2 Development II

1. ROTARY KNOB ASSEMBLY	P/N 865003K84303
2. ROTARY FRAME ASSEMBLY	N/A
3. ROTARY FRONT BEARING	N/A
4. ROTARY REAR BEARING	N/A
5. ROTARY LATCH ASSEMBLY	N/A
10. DEVELOPER DISCHARGE ASSEMBLY	N/A
11. DEVELOPER CONTACT ASSEMBLY	P/N 865600K68630
20. ROTARY SENSOR ASSEMBLY (with 21 and 22).....	N/A
21. ROTARY SENSOR PLATE	N/A
22. ROTARY SENSOR	P/N 865130E83060
23. CARTRIDGE SENSOR H ASSEMBLY (with 24 ~ 27).....	N/A
24. CARTRIDGE SENSOR ASSEMBLY (with 25 and 26).....	N/A
25. CARTRIDGE SENSOR HOLDER	N/A
26. CARTRIDGE SENSOR	P/N 865130E83090
27. CARTRIDGE SENSOR HARNESS	N/A
28. USED SENSOR ASSEMBLY (with 29 and 30).....	N/A
29. USED SENSOR PLATE	N/A
30. USED CARTRIDGE SENSOR	P/N 865130E82830

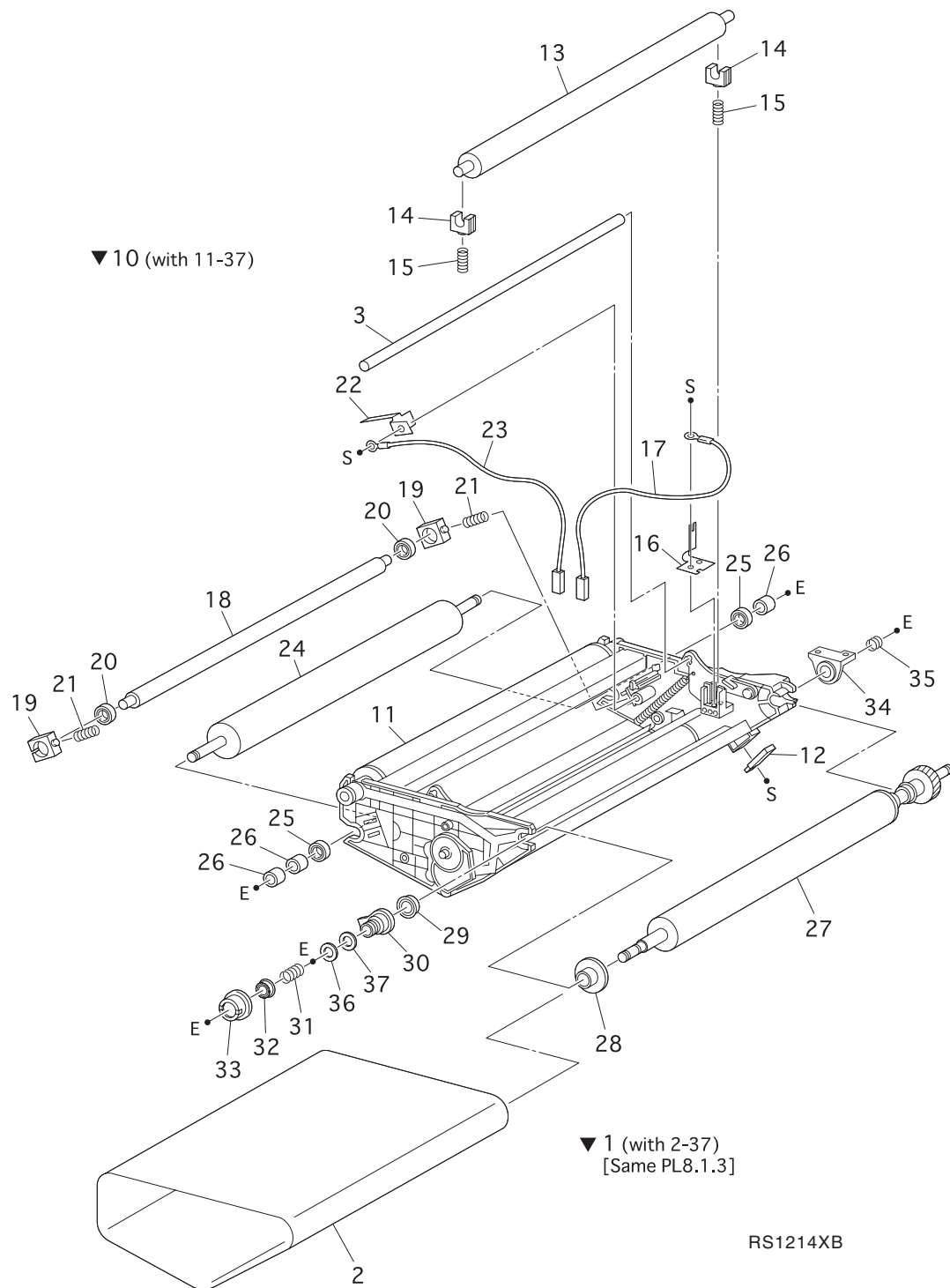
PL8.1 IBT 1



PL8.1 IBT 1

1. IBT FRONT BRACKET	N/A
2. IBT REAR BRACKET	N/A
3. TRANSFER ASSEMBLY (same as PL 8.2.1).....	P/N 865048K74572
4. TENSION LEVER	P/N 865011K94460
5. IBT BRACKET	N/A
10. 2ND BTR CAM ASSEMBLY (same as PL 8.3.1).....	P/N 865008K91354
12. BTR BEARING-4	N/A
13. BTR BEARING-6	N/A
14. BTR SIDE BRACKET	N/A
15. BTR CAM SOLENOID	P/N 865121E84291
20. 2ND BTR ASSEMBLY (same as PL 8.4.1) (mandatory replacement part)	P/N 865600K68710
30. BELT CLEANER ASSEMBLY (mandatory replacement part).....	P/N 865600K68641
31. CLEANER SUPPORT ASSEMBLY	N/A
40. AUGER HIGH ASSEMBLY	P/N 865006K82811

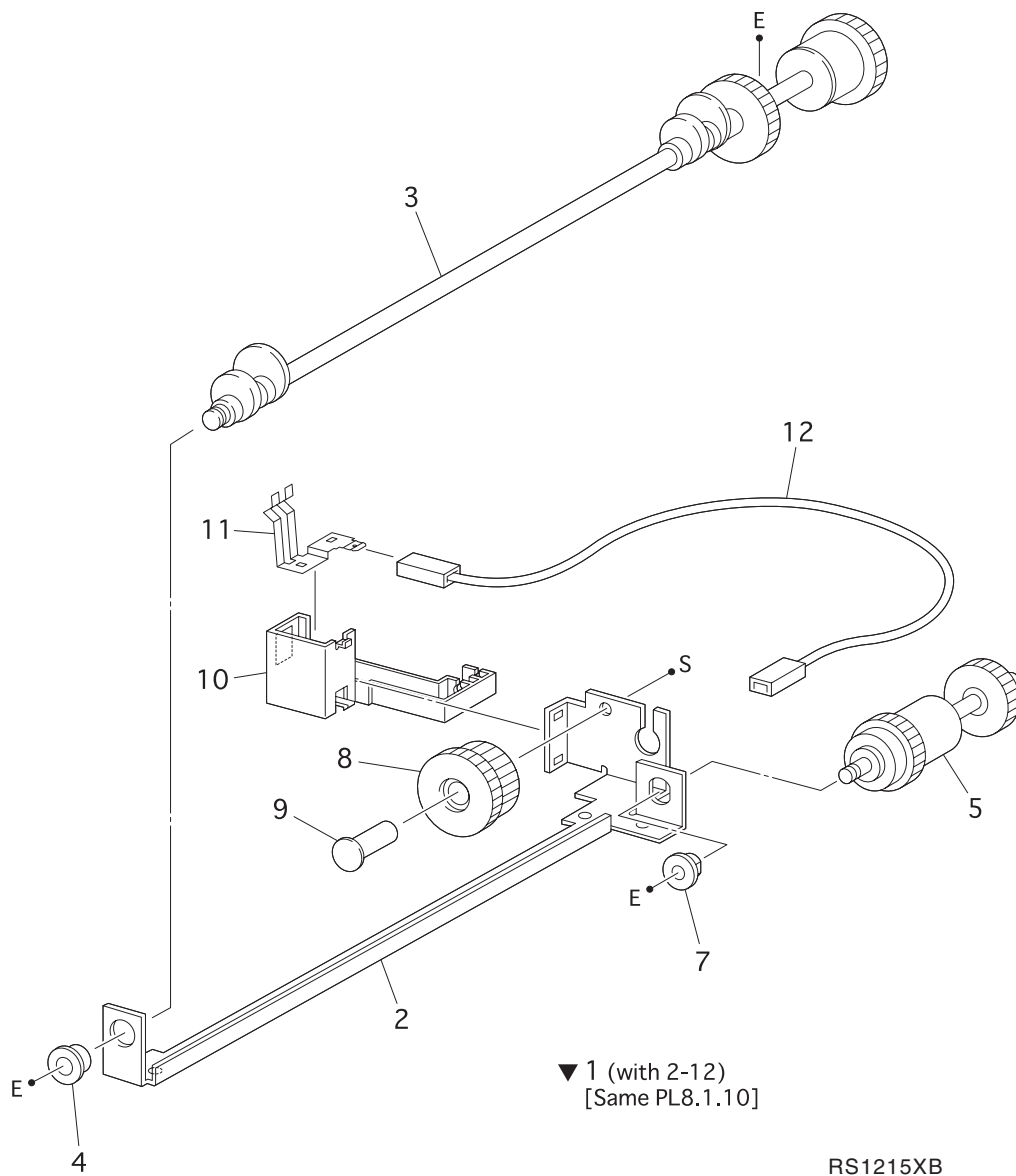
PL8.2 IBT II



PL8.2 IBT II

1. TRANSFER ASSEMBLY (with 2~37) (same as PL 8.1.3)	P/N 865048K74572
2. IBT BELT ASSEMBLY	P/N 865064K91281
3. PUSH IN SHAFT	N/A
10. TRANSFER MECH ASSEMBLY (with 11~37).....	N/A
11. TRANSFER SUB ASSEMBLY	N/A
12. TR0 SENSOR	N/A
13. 1ST BTR	N/A
14. 1ST BTR BEARING	N/A
15. 1ST BTR SPRING	N/A
16. 1ST BTR BIAS PLATE	N/A
17. 1ST BTR WIRE	N/A
18. CONTACT ROLL	N/A
19. CONTACT ROLL BEARING	N/A
20. IBT BEARING-1	N/A
21. CONTACT ROLL SPRING	N/A
22. CONTACT PLATE	N/A
23. CONTACT ROLL WIRE	N/A
24. BACK UP ROLL	N/A
25. IBT BEARING-2	N/A
26. COLLAR-BUR	N/A
27. IBT DRIVE ROLL ASSEMBLY	N/A
28. DRIVE ROLL FLANGE	N/A
29. IBT BEARING-3	N/A
30. D/R FRONT COLLAR	N/A
31. D/R FRONT SPRING	N/A
32. IBT BEARING-4	N/A
33. SLIDE COLLAR	N/A
34. D/R BEARING ASSEMBLY	N/A
35. D/R REAR SPRING	N/A
36. IBT SPACER-1	N/A
37. IBT SPACER-2 (Use two to reduce rattle in the IBT Drive Roll Assembly)	N/A

PL8.3 IBT III

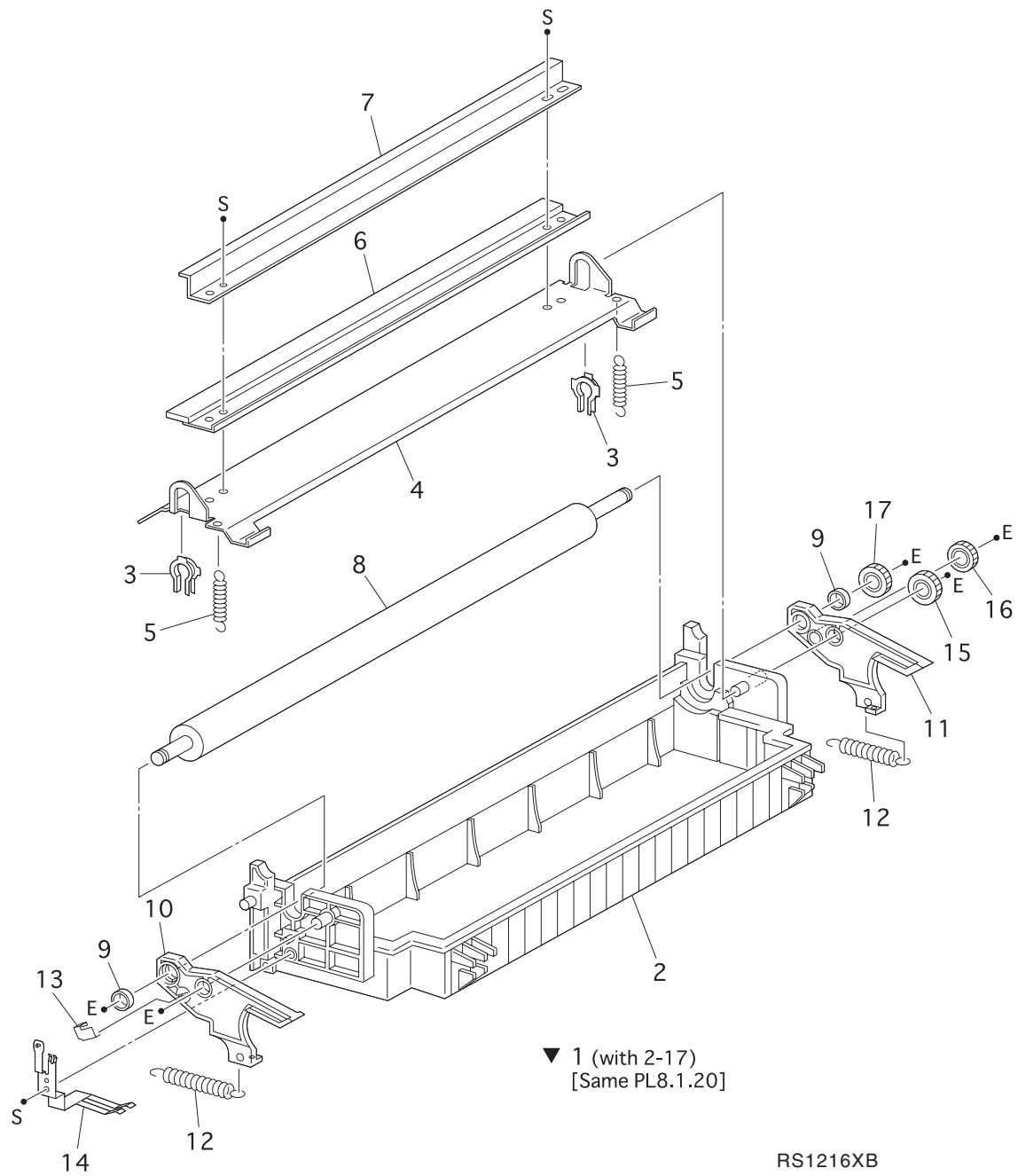


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PL8.3 IBT III

1. 2ND BTR CAM ASSEMBLY (with 2~12) (same as PL 8.1.10).....	P/N 865008K91354
2. BTR CAM BRACKET.....	N/A
3. BTR CAM ASSEMBLY	N/A
4. BTR CAM BEARING.....	N/A
5. TORQUE GEAR ASSEMBLY	N/A
7. BTR BEARING-4	N/A
8. 2ND BTR GEAR B1	N/A
9. GEAR B1 SHAFT	N/A
10. DTS CONTACT HOLDER.....	N/A
11. DTS PLATE.....	N/A
12. DTS WIRE.....	N/A

PL8.4 IBT IV

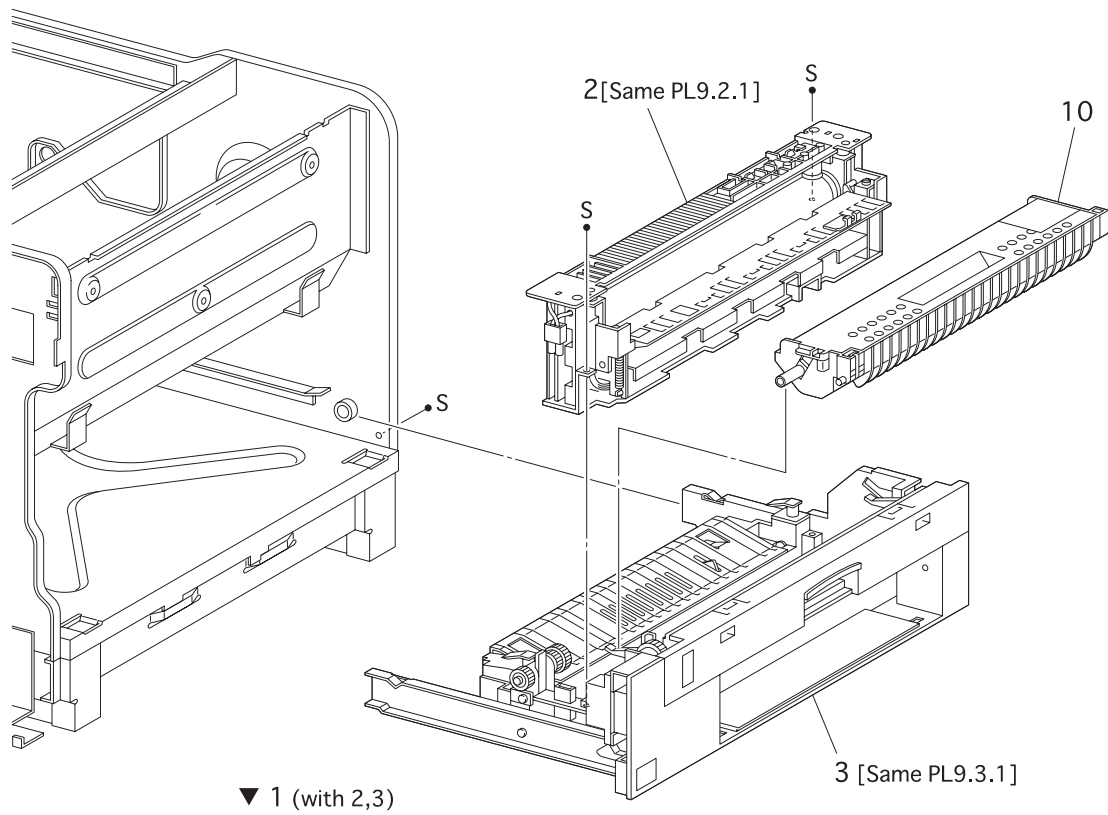


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PL8.4 IBT IV

1. 2ND BTR ASSEMBLY (with 2~17) (same as PL8.1.20) (mandatory replacement part)P/N 865600K68710
2. 2ND BTR SUB ASSEMBLYN/A
3. SUPPORT BEARINGN/A
4. SUPPORT PLATEN/A
5. BTR CLN SPRINGN/A
6. 2ND BTR CLEANERN/A
7. BTR CLN BRACKETN/A
8. 2ND BTR.....N/A
9. 2ND BTR BEARINGN/A
10. 2ND BTR FRONT ARMN/A
11. 2ND BTR REAR ARMN/A
12. 2ND BTR SPRINGN/A
13. BTR EARTH PLATE-1N/A
14. BTR EARTH PLATE-2N/A
15. 2ND BTR GEAR A3N/A
16. 2ND BTR GEAR A2N/A
17. 2ND BTR GEAR A1N/A

PL9.1 Fusing I

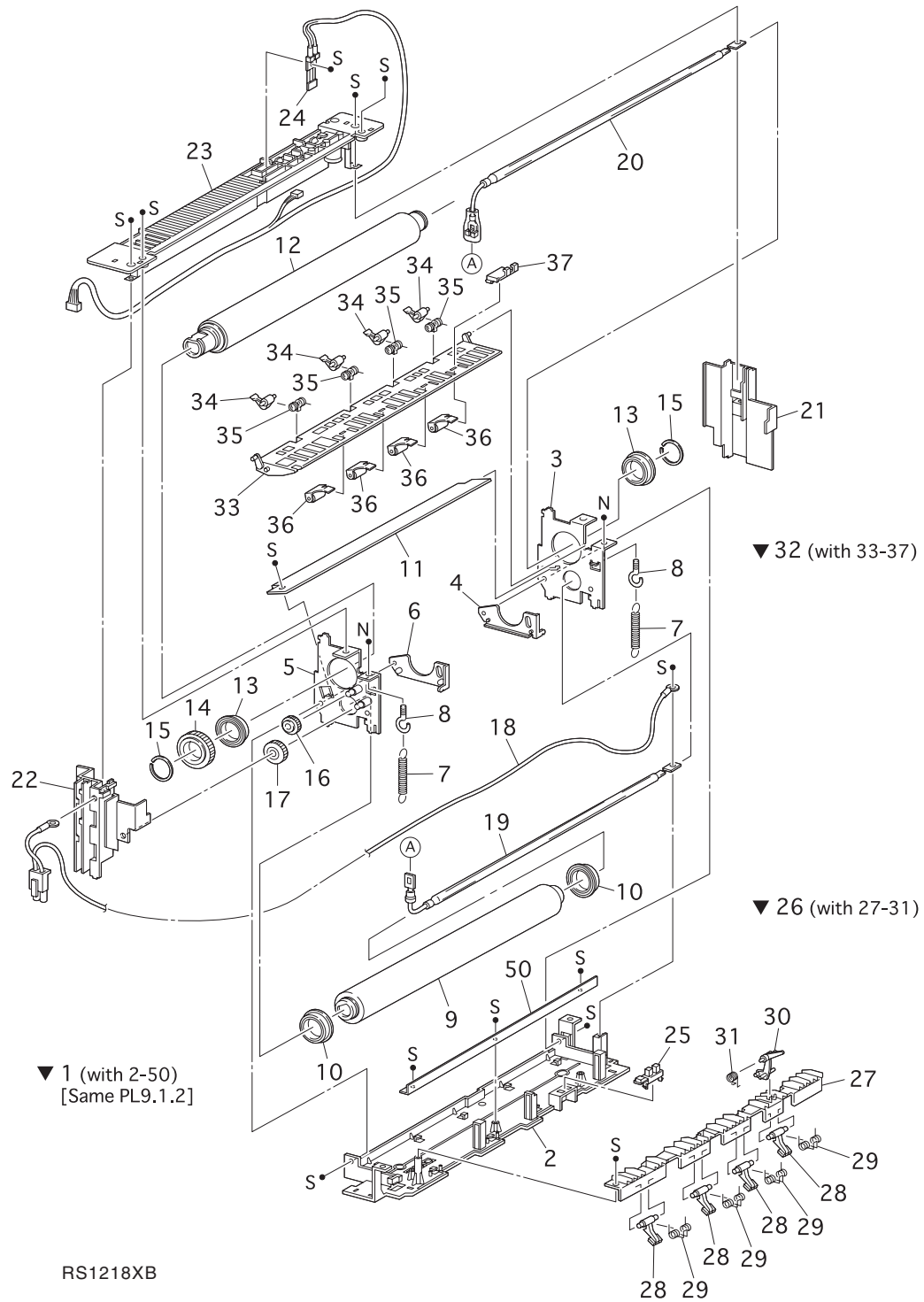


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PL9.1 Fusing I

- 1. FUSER ASSEMBLY (with 2 and 3)N/A
- 2. MAIN FUSER ASSEMBLY-110V (same as PL 9.2.1) (mandatory replacement part) P/N 865600K69992
- 2. MAIN FUSER ASSEMBLY-220V (same as PL 9.2.1) (mandatory replacement part)P/N 865600K70012
- 3. FUSER TRAY ASSEMBLY (same as PL 9.3.1)N/A
- 10. OIL ROLL ASSEMBLYP/N 1710325-001
- 10. OIL ROLL ASSEMBLY (HI-DUTY).....P/N 1710325-002

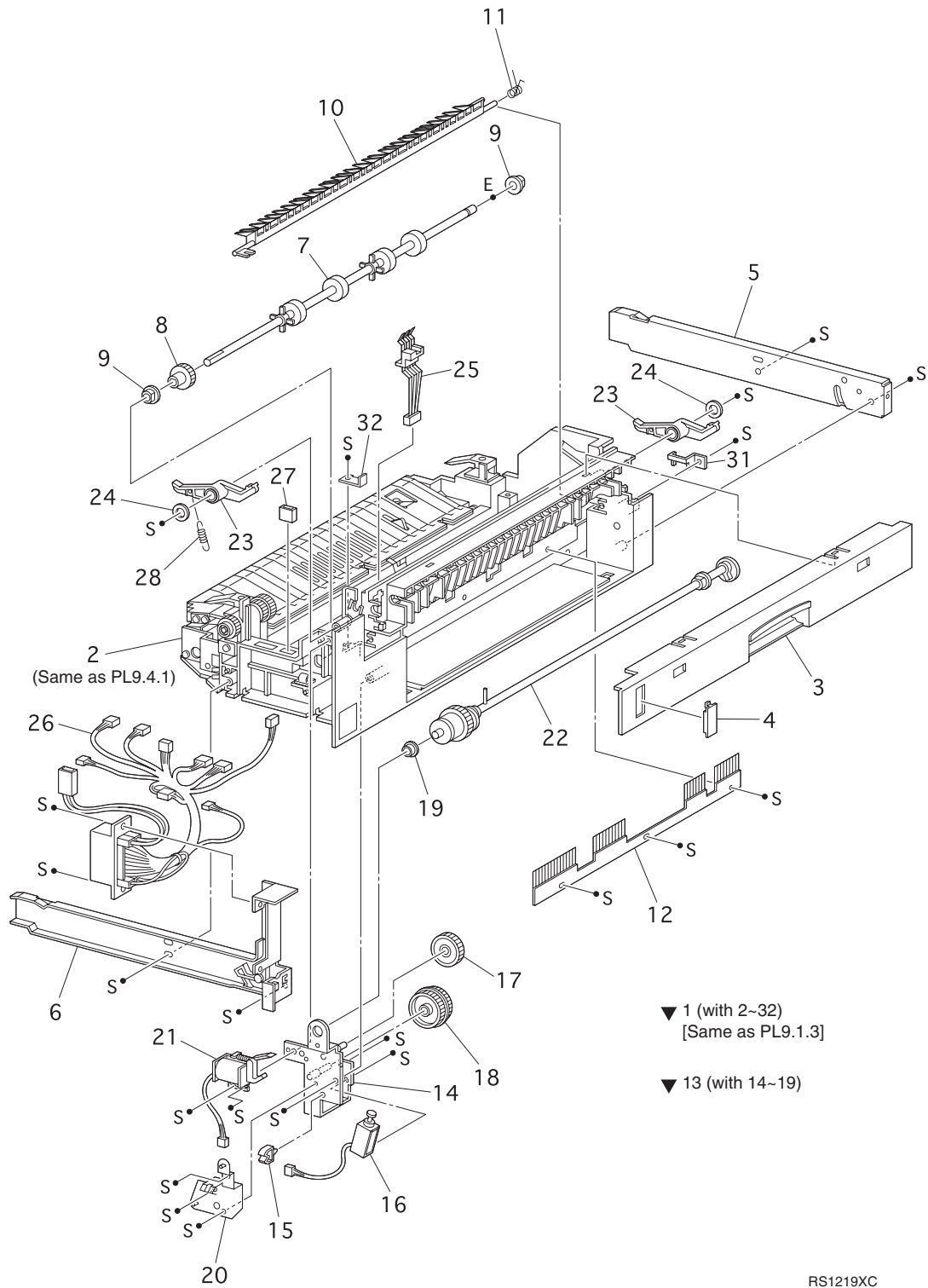
PL9.2 Fusing II



PL9.2 Fusing II

1. MAIN FUSER -110V (with 2~50) (same as PL 9.1.2) (mandatory replacement part)	P/N 865600K69991
1. MAIN FUSER -220V (with 2~50) (same as PL 9.1.2) (mandatory replacement part)	P/N 865600K70011
2. FUSER BOTTOM PLATE	N/A
3. FUSER FRONT FRAME	N/A
4. FUSER FRONT BRACKET	N/A
5. FUSER REAR FRAME	N/A
6. FUSER REAR BRACKET	N/A
7. NIP SPRING.....	N/A
8. NIP SCREW	N/A
9. PRESSURE ROLL	N/A
10. P/R BEARING	N/A
11. FUSER INLET PLATE	N/A
12. HEAT ROLL.....	N/A
13. H/R BEARING.....	N/A
14. H/R GEAR.....	N/A
15. H/R RING.....	N/A
16. H/R IDLER GEAR1	N/A
17. H/R IDLER GEAR	N/A
18. HEATER WIRE.....	N/A
19. P/R HEATER	N/A
20. H/R HEATER	N/A
21. FUSER FRONT COVER	N/A
22. FUSER REAR COVER.....	N/A
23. FUSER UPPER ASSEMBLY	N/A
24. TEMPERATURE SENSOR ASSEMBLY	N/A
25. FUSER EXIT SENSOR	N/A
26. LOWER GUIDE ASSEMBLY (with 27~31).....	N/A
27. EXIT LOWER GUIDE.....	N/A
28. P/R FINGER.....	N/A
29. P/R FINGER SPRING.....	N/A
30. FUSER EXIT ACTUATOR	N/A
31. FUSER EXIT SPRING	N/A
32. UPPER GUIDE ASSEMBLY (with 33~37).....	N/A
33. EXIT UPPER GUIDE	N/A
34. H/R FINGER	N/A
35. H/R FINGER SPRING	N/A
36. EXIT-1 PINCH ASSEMBLY	N/A
37. EXIT UPPER LEVER.....	N/A
50. FUSER TIE PLATE.....	N/A

PL9.3 Fusing III

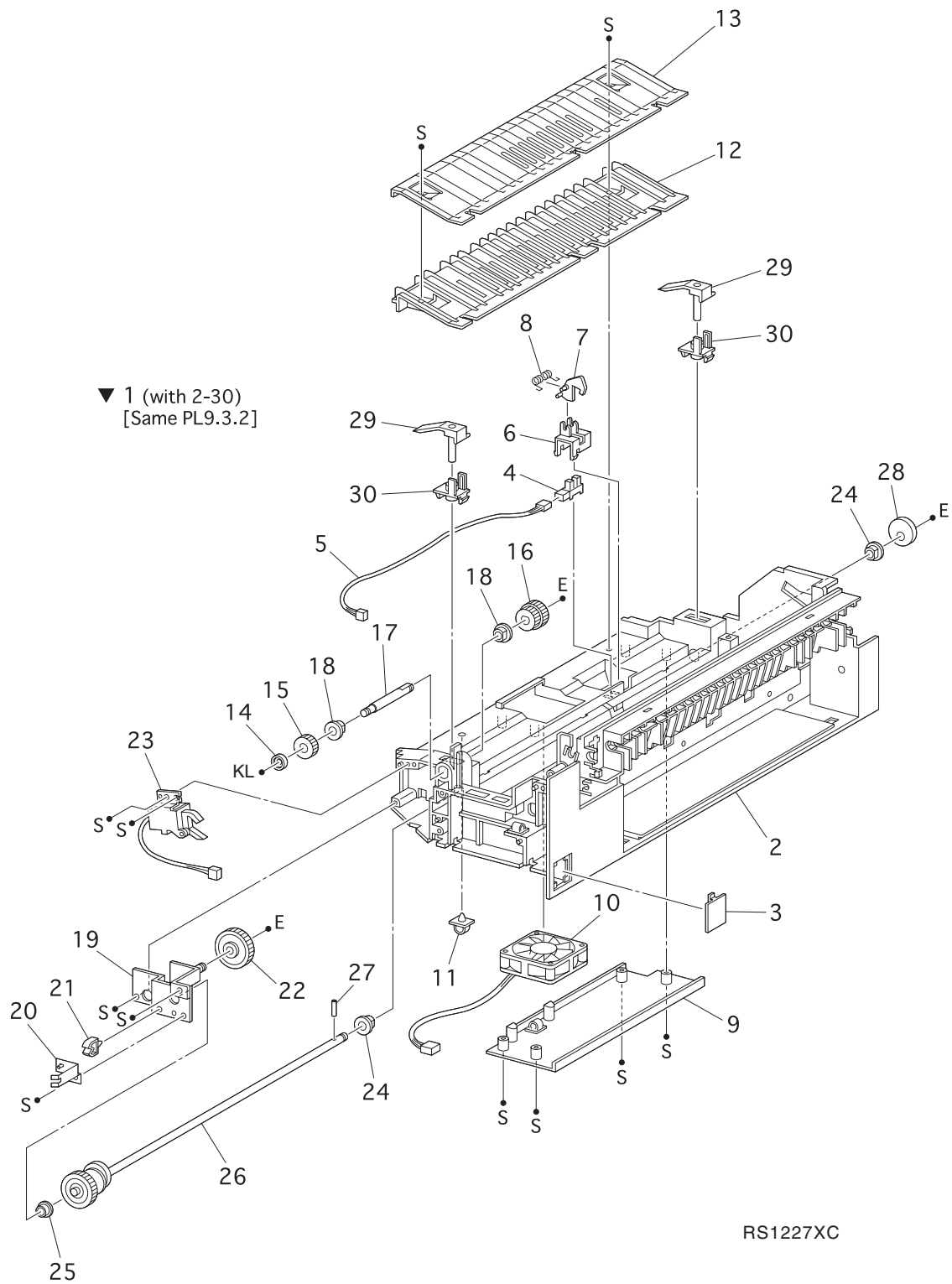


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PL9.3 Fusing III

1. FUSER TRAY ASSEMBLY (with 2~32) (same as PL 9.1.3).....	N/A
2. FUSER TRAY SUB ASSEMBLY (same as PL 9.4.1).....	N/A
3. FUSER TRAY LEVER	P/N 865011E08180
4. FUSER TRAY CAP-B.....	N/A
5. FUSER FRONT RAIL	N/A
6. FUSER REAR RAIL	N/A
7. EXIT-1 ROLL ASSEMBLY	N/A
8. EXIT-1 GEAR.....	N/A
9. EXIT-1 BEARING	N/A
10. EXCHANGE CHUTE	N/A
11. EXCHANGE SPRING	N/A
12. F/U EXIT ELIMINATOR.....	N/A
13. SOLENOID ASSEMBLY (with 14~19)	N/A
14. EXCHANGE BRACKET.....	N/A
15. MINI CLAMP-1	N/A
16. EXCHANGE SOLENOID	N/A
17. IDLER GEAR FT1	N/A
18. IDLER GEAR FT2	N/A
19. OIL CAM BEARING.....	N/A
20. FUSER EARTH-B.....	N/A
21. OIL CAM SOLENOID.....	N/A
22. OIL CAM ASSEMBLY.....	N/A
23. OIL LINK	N/A
24. LINK WASHER	N/A
25. CRU SWITCH ASSEMBLY	N/A
26. FUSER HARNESS ASSEMBLY	N/A
27. CONNECTOR-5PW.....	N/A
28. OIL LINK SPRING.....	N/A
31. EXCHANGE STOPPER-F.....	N/A
32. EXCHANGE STOPPER-R	N/A

PL9.4 Fusing IV



PL9.4 Fusing IV

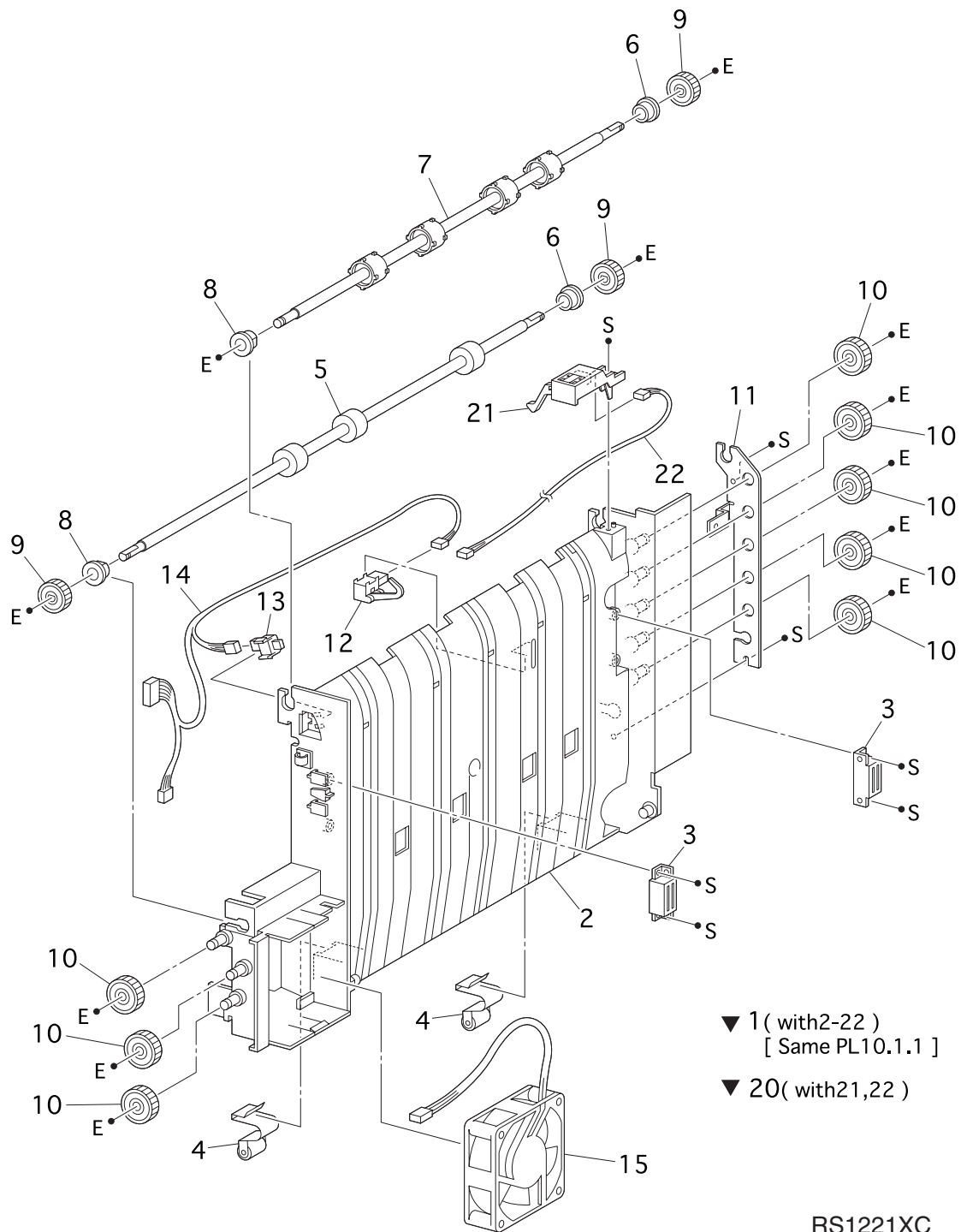
1. FUSER TRAY SUB ASSEMBLY (with 2~30) (same as PL 9.3.2) ..	N/A
2. FUSER TRAY	N/A
3. FUSER TRAY CAP-A	N/A
4. FUSER IN SENSOR	N/A
5. FUSER IN HARNESS	N/A
6. FUSER IN HOLDER	N/A
7. FUSER IN ACTUATOR	N/A
8. FUSER IN SPRING	N/A
9. FUSER BOTTOM COVER	N/A
10. FUSER CHUTE FAN	N/A
11. FUSER TRAY CLAMP	N/A
12. FUSER PAPER GUIDE	N/A
13. HORIZONTAL CHUTE	N/A
14. FUSER COLLAR	N/A
15. INPUT GEAR FT1	N/A
16. INPUT GEAR FT2	N/A
17. INPUT STUD	N/A
18. STUD BEARING FT	N/A
19. INPUT BRACKET FT	N/A
20. FUSER EARTH-A	N/A
21. MINI CLAMP-2	N/A
22. CLEANER CAM GEAR	N/A
23. CLEANER CAM SOLENOID	N/A
24. CLEANER CAM BEARING-F	N/A
25. CLEANER CAM BEARING-R	N/A
26. CLEANER CAM ASSEMBLY	N/A
27. CLEANER CAM PIN	N/A
28. CLEANER CAM	N/A
29. CLEANER CAM GUIDE	N/A
30. CLEANER CAM GUIDE HOLDER	N/A



PL10.1 Paper Exit I

1. EXIT LOWER ASSEMBLY (same as PL10.2.1)	P/N 865054K11621
2. EXIT UPPER ASSEMBLY	P/N 865054K06621
10. EXIT TRAY ASSEMBLY (with 11~15)	P/N 865050K27592
11. EXIT TRAY1	N/A
12. EXIT TRAY2	N/A
13. EXIT TRAY3	N/A
14. TRAY BRACKET	N/A
15. TRAY SPRING	N/A

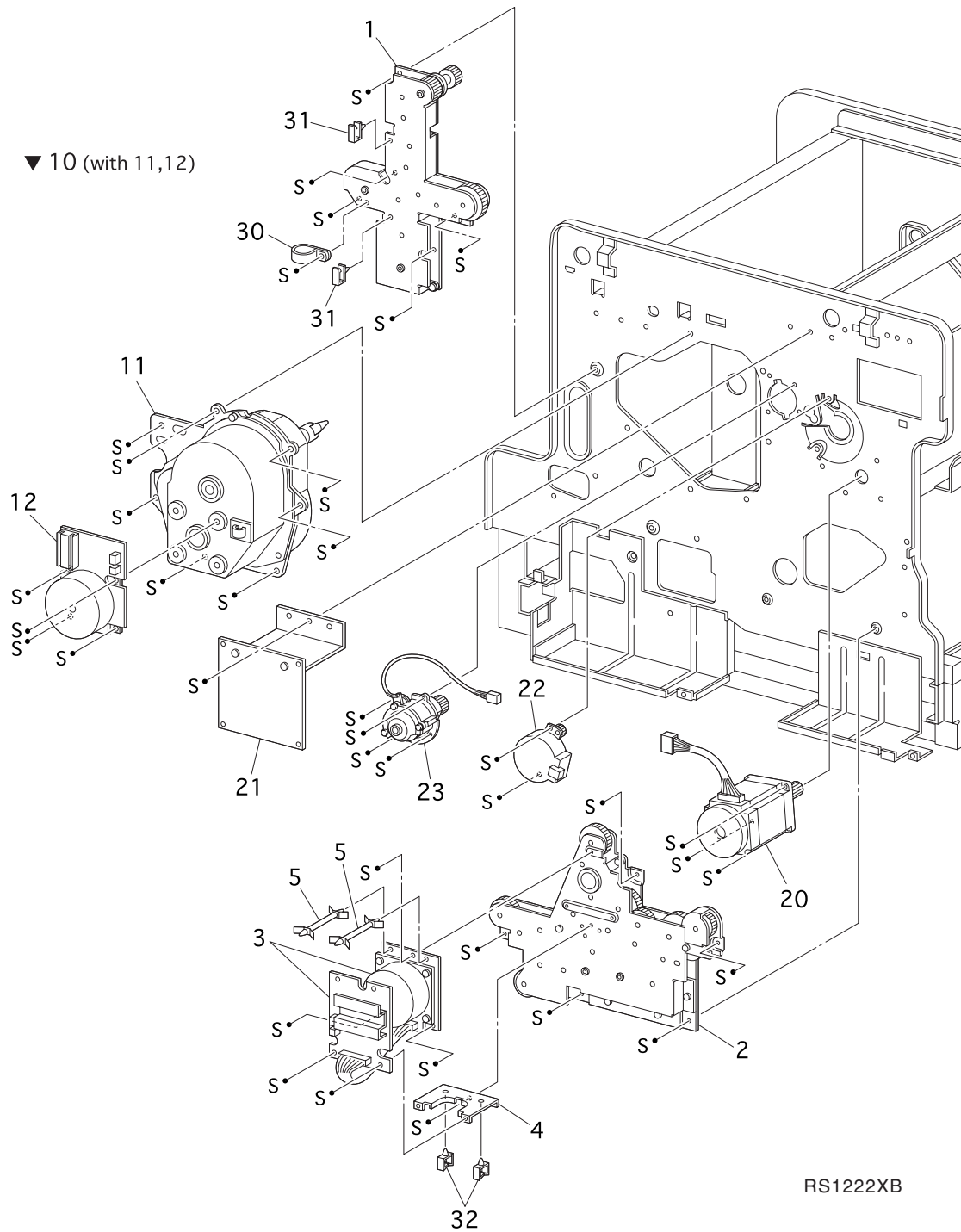
PL10.2 Paper Exit II



PL10.2 Paper Exit II

1. EXIT LOWER ASSEMBLY (with 2~22) (same as PL 10.1.1)	P/N 865054K11621
2. EXIT LOWER CHUTE.....	N/A
3. CATCH MAGNET	N/A
4. FUSER PINCH ASSEMBLY	N/A
5. EXIT-2 ROLL ASSEMBLY	P/N 865600K68750
6. EXIT FRONT BEARING	N/A
7. EXIT-3 ROLL ASSEMBLY	N/A
8. EXIT REAR BEARING.....	N/A
9. SPUR GEAR	N/A
10. EXIT IDLER GEAR.....	N/A
11. EXIT CHUTE PLATE.....	N/A
12. TOP EXIT SENSOR	P/N 865130E82730
13. EXIT CHUTE SWITCH.....	P/N 865100E93440
14. EXIT HARNESS	N/A
15. FUSER FAN	P/N 865127E81311
20. FULL SENSOR ASSEMBLY (with 21 and 22)	P/N 865130K55990
21. FULL STACK SENSOR	N/A
22. FULL STACK HARNESS	N/A

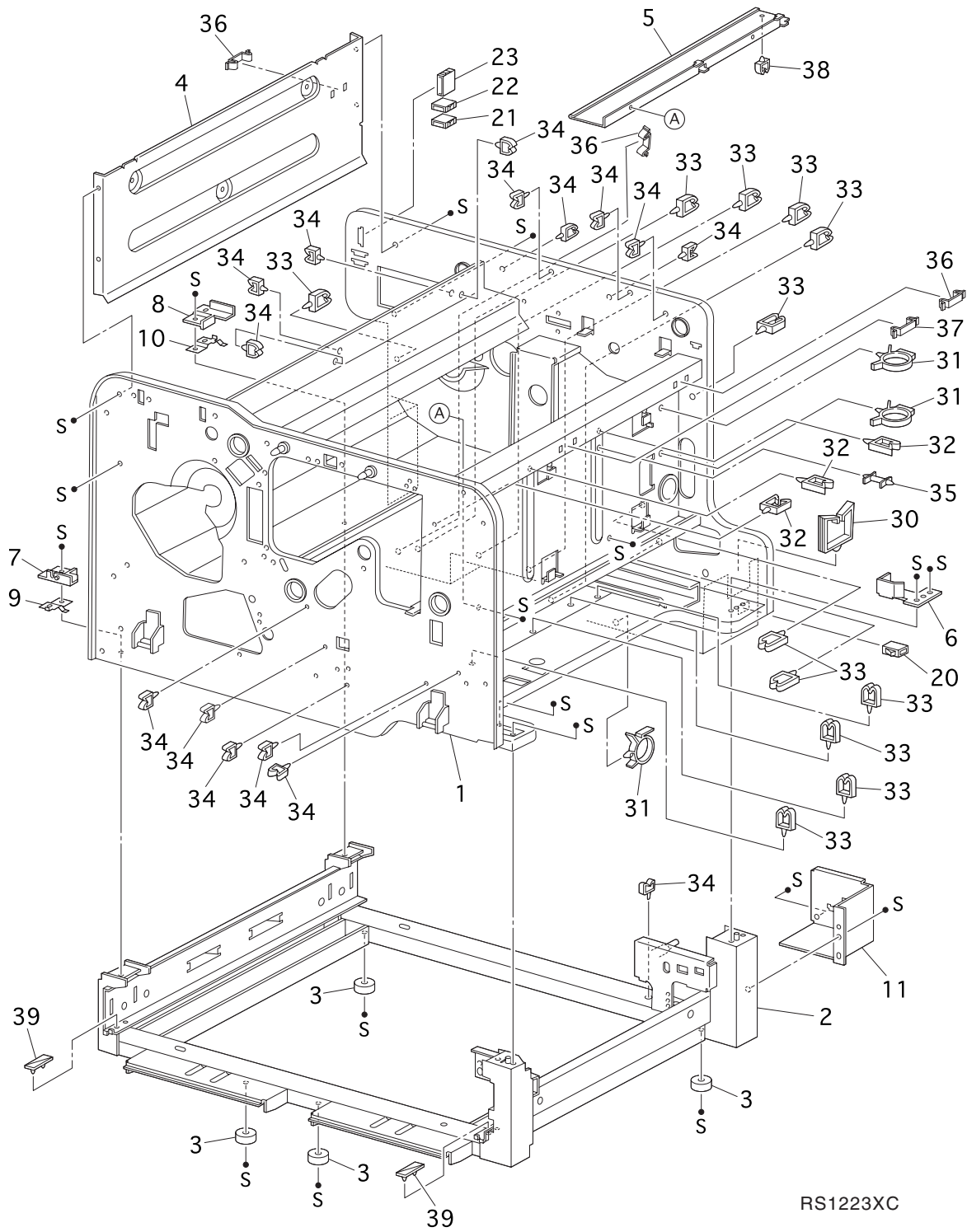
PL11.1 Drive



PL11.1 Drive

1. P/H DRIVE ASSEMBLY	P/N 865007K84580
2. FUSER DRIVE ASSEMBLY	P/N 865007K83603
3. P/H MOTOR ASSEMBLY	P/N 865600K68650
4. P/H MOTOR BRACKET	N/A
5. P/H MOTOR SUPPORT	N/A
10. PROCESS DRIVE ASSEMBLY (with 11 and 12)	P/N 865127K24661
11. PROCESS WDD ASSEMBLY	N/A
12. PROCESS MOTOR ASSEMBLY	N/A
20. ROTARY MOTOR ASSEMBLY	P/N 865127K21171
21. ROTARY MOTOR PWB	P/N 865160K38740
22. DISPENSE MOTOR ASSEMBLY	P/N 865127K16311
23. DEVELOPER CLUTCH ASSEMBLY	P/N 865121K87716
30. DRIVE CLAMP-N	N/A
31. DRIVE CLAMP-Y	N/A
32. DRIVE CLAMP-W	N/A

PL12.1 Frame

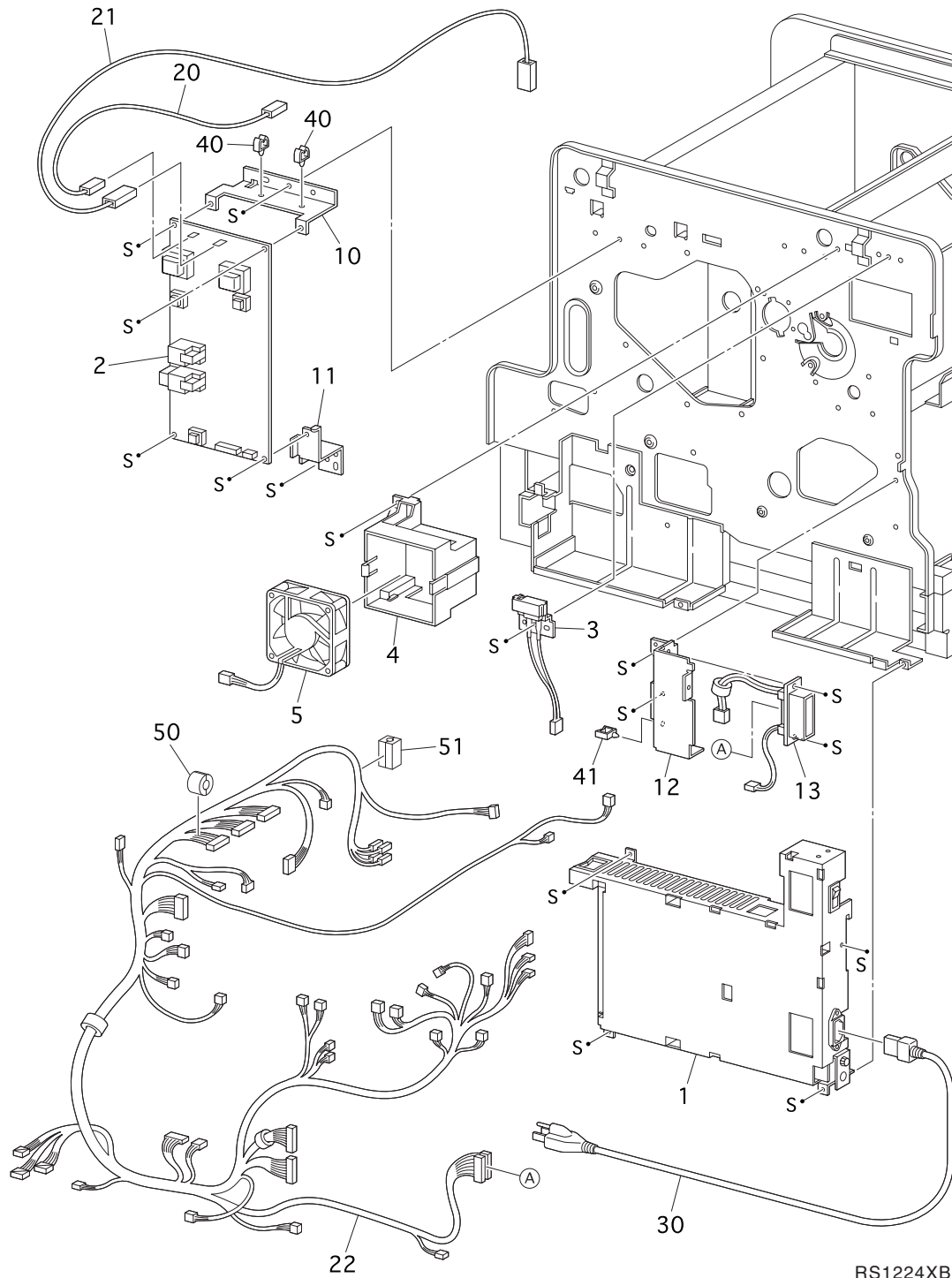


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PL12.1 Frame

1. BASE FRAME ASSEMBLY	N/A
2. FEEDER FRAME ASSEMBLY	N/A
3. FRAME FOOT	N/A
4. DEVELOPER TIE PLATE.....	N/A
5. CATCH PLATE	N/A
6. P/H GUIDE BRACKET	N/A
7. FUSER FRONT GUIDE	N/A
8. FUSER REAR GUIDE.....	N/A
9. FUSER FRONT SPRING	N/A
10. FUSER REAR SPRING	N/A
20. FEEDER CONNECTOR-2P	N/A
21. EXIT CONNECTOR-3P	P/N 865913W01205
22. EXIT CONNECTOR-4P	P/N 865913W01227
23. EXIT CONNECTOR-8P	P/N 865913W01210
30. EDGE SADDLE-U.....	N/A
31. FRAME CLAMP-R.....	N/A
32. FRAME CLAMP-L.....	N/A
33. FRAME CLAMP-M.....	N/A
34. FRAME CLAMP-S	N/A
35. PWB SUPPORT	N/A
36. FRAME CLAMP-PS.....	N/A
37. FRAME CLAMP-PL.....	N/A
38. FRAME CLAMP-U	N/A
39. SHEET CLAMP	P/N 865019E345000

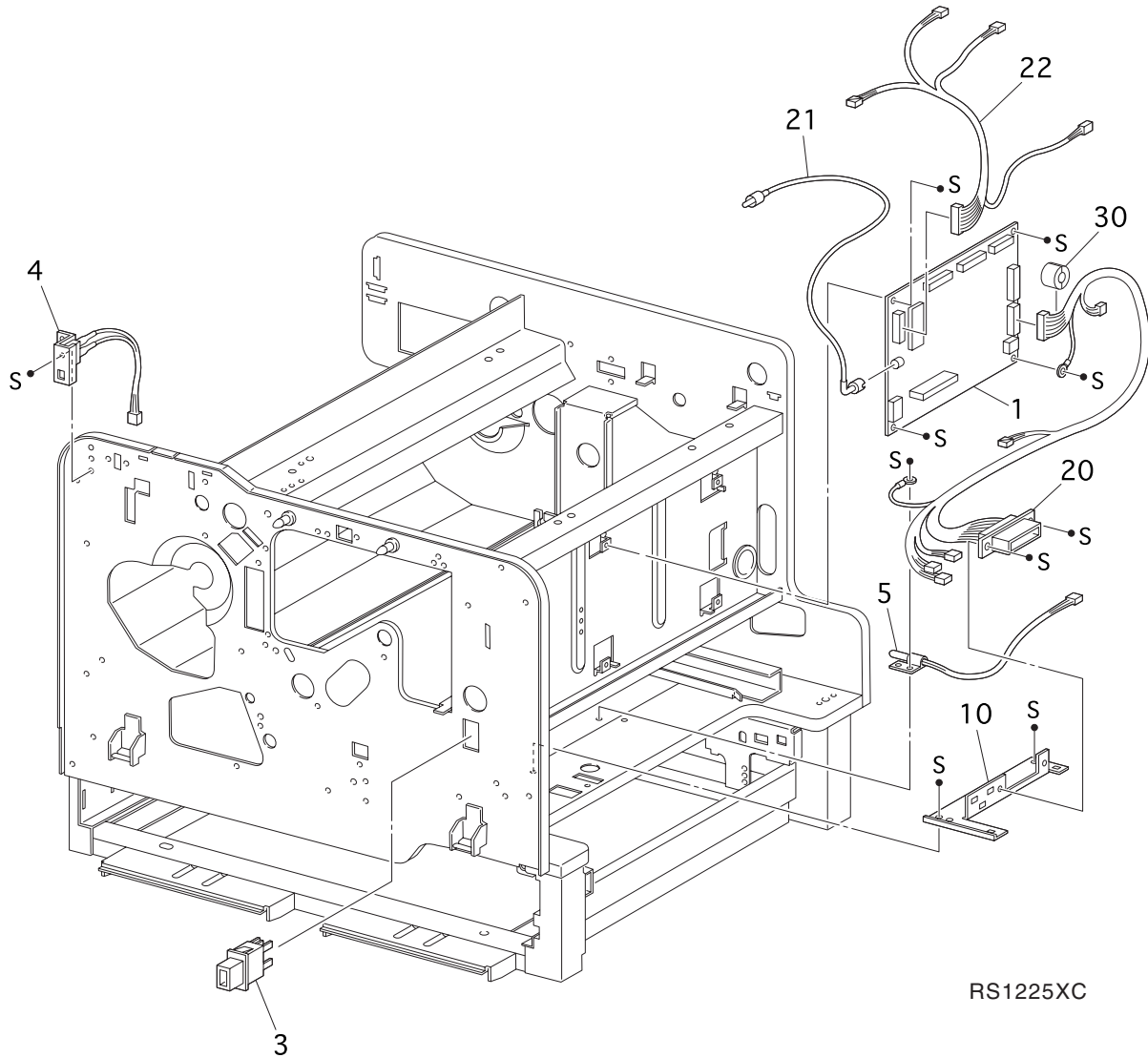
PL13.1 Electrical I



PL13.1 Electrical I

1. LVPS-110V	P/N 865105K14351
1. LVPS-220V	P/N 865105K94971
2. HVPS	P/N 865105K11871
3. TOP COVER SWITCH	P/N 865110K98810
4. FAN DUCT	N/A
5. DEVELOPER FAN	P/N 865127E81301
10. HVPS BRACKET-1	N/A
11. HVPS BRACKET-2	N/A
12. CONNECTOR BRACKET-F	N/A
13. FUSER CONNECTOR	P/N 865162K25462
20. BCR WIRE	N/A
21. DEVELOPER WIRE	N/A
22. MAIN HARNESS ASSEMBLY	P/N 865162K16124
30. POWER CORD	N/A
40. ELECTRIC CLAMP-S	N/A
41. ELECTRIC CLAMP-M	N/A
50. FERRITE CORE-M1	N/A
51. FERRITE CORE-M2	N/A

PL13.2 Electrical II

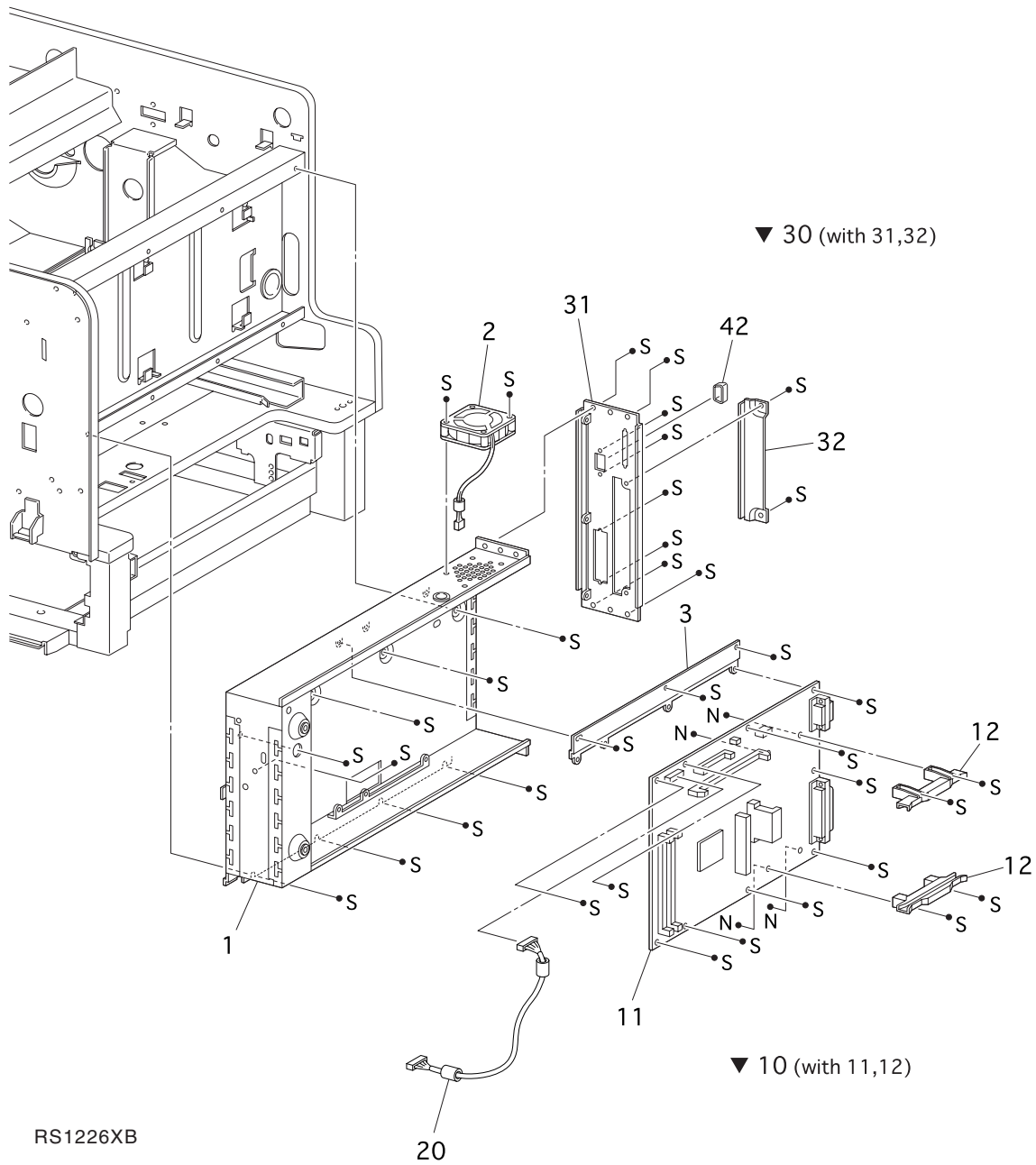


RS1225XC

PL13.2 Electrical II

1. MCU PWB (with ROM).....	P/N 865160K52321
1. MCU PWB (no ROM).....	P/N 865160K59151
2. MCU ROM	P/N 865537K50872
3. FRONT COVER SWITCH R.....	P/N 865110K07831
4. FRONT COVER SWITCH L.....	P/N 865110K08280
5. ENVIRONMENT SENSOR.....	P/N 865130K87550
10. CONNECTOR BRACKET-P.....	N/A
20. P/H HARNESS ASSEMBLY	P/N 865162K16221
21. VIDEO HARNESS.....	P/N 865162K16421
22. ROS HARNESS	P/N 865162K16134
30. FERRITE CORE-P1	N/A

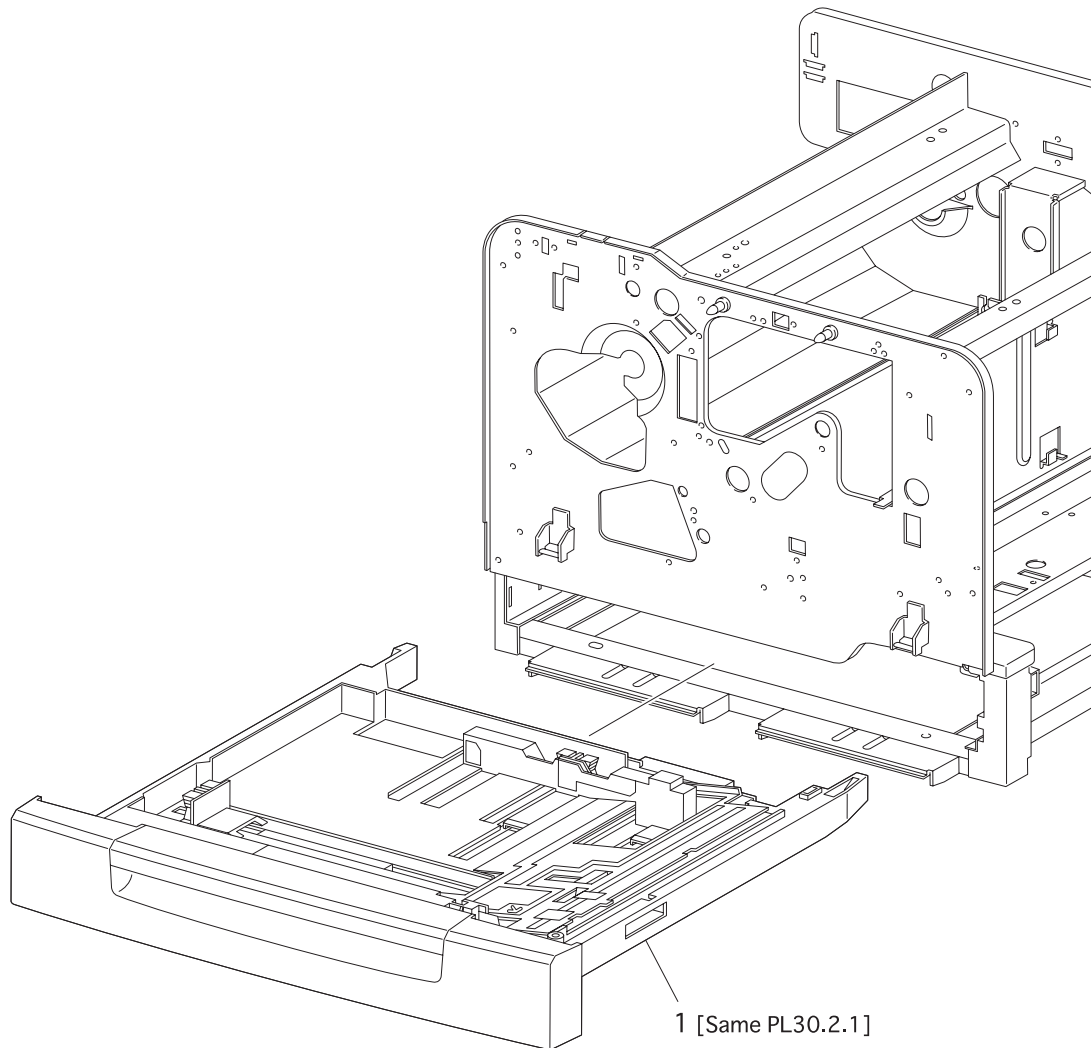
PL14.1 Controller



PL14.1 Controller

1. CONTROLLER CHASSIS ASSEMBLY	N/A
2. CONTROLLER FAN	P/N 865127K23170
3. CONTROLLER PLATE.....	N/A
10. MINOLTA-QMS CONTROLLER EX PWB (with 11 and 12).....	P/N 2293268-902F
10. MINOLTA-QMS CONTROLLER CX PWB (with 11 and 12)	P/N 2293268-901H
11. CONTROLLER PWB-A	N/A
12. NIC HOLDER	N/A
20. PANEL HARNESS.....	P/N 865162K42090
30. CONTROLLER PLATE ASSEMBLY (with 31 and 32)	N/A
31. CONTROLLER PLATE.....	N/A
32. OPTION PLATE.....	N/A
42. EP-SV CAP	N/A

PL30.1 Option Tray I

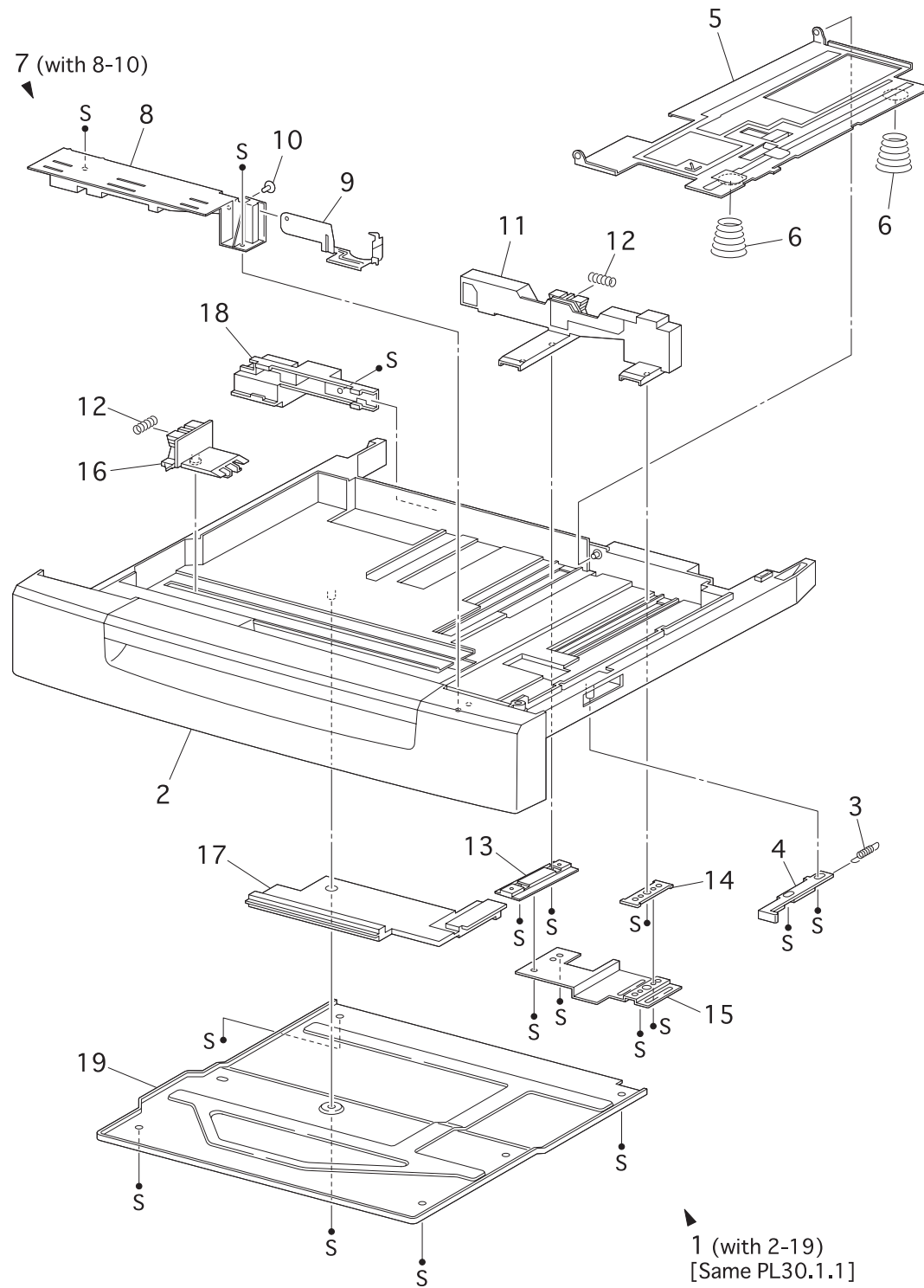


RS1228XB

PL30.1 Option Tray I

1. OVERSIZE TRAY [same as PL30.2.1].....P/N 1710318-001

PL30.2 Option Tray II



RS1229XB

PL30.2 Option Tray II

1. OVERSIZE TRAY (with 2~19) [same as PL30.1.1].....	P/N 1710318-001
2. OPTION TRAY HOUSING	N/A
3. PLATE LINK SPRING.....	N/A
4. PLATE LINK.....	N/A
5. BOTTOM PLATE ASSEMBLY.....	N/A
6. TRAY N/F SPRING	N/A
7. FRONT GUIDE ASSEMBLY (with 8~10).....	N/A
8. FRONT GUIDE.....	N/A
9. FRONT SNUBBER.....	N/A
10. SNUBBER STOPPER.....	N/A
11. REAR GUIDE ASSEMBLY	N/A
12. GUIDE SPRING.....	N/A
13. REAR GUIDE PLATE L.....	N/A
14. REAR GUIDE PLATE R.....	N/A
15. LOCK PLATE	N/A
16. END GUIDE.....	N/A
17. GUIDE STOPPER.....	N/A
18. OVERSIZE ACTUATOR.....	N/A
19. TRAY BOTTOM COVER	N/A

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